

Rapid

Abrasives & Accessories



**ABRASIVE
PRODUCTS**



**CUTTING &
GRINDING**



**BUFFING &
POLISHING**



**SURFACE
FINISHING**

Your Source For Coarse



RAPIDABRASIVES.CA

WELCOME

RAPID Abrasives is a single-source provider of Abrasives and Abrasive Accessories, with an extensive knowledge of the Canadian Industrial Distribution Network. We are committed to providing you, the Industrial Distributor, a reliable source for all abrasive products, combining quality and consistency with hassle-free customer service. You can rely on our vast Distribution Network to be your roadway to the market by means of our product expertise and sales experience throughout Canada.

Whether your business requires standard products or unique accessories, in large or small quantities, our inventory is extensive and includes the best products in the industry. Plus, we have the ability to source products from around the globe.

As part of our Canadian Distribution network, you'll receive our highest level of service, as well as quality products. Whether you're looking for order fulfilment, quotation requests, or a quick turnaround time, our staff is committed to your business.



FINISHING

Need to create scratch patterns or remove light metal? Check out our large variety of surface conditioning products.



ABRASIVES

We offer a full range of coated abrasive products, including sanding belts, rolls, sheets and discs.



FLOOR SANDING

From sanding belts and edger discs, to screens and sanding pads, we have full offering of products for refinishing floors.



CUTTING & GRINDING

From cut off wheels, flap discs, carbide burrs, and more, we have a wide selection of cutting and grinding accessories.



ACCESSORIES

We have the most extensive stock programs for abrasive accessories - back up pads, mandrels and much more.



BUFFING & POLISHING

Produce high polish finishes quickly and easily, thanks to our vast selection of buffing and polishing products.

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FLAP WHEELS

FLAP WHEELS

Commonly used for blending and finishing applications, in hard to reach areas, where a larger disc or wheel won't fit. Flexible, durable, X weight cotton backing improves finishing performance.

MANDREL MOUNTED FLAP WHEELS - PREMIUM

GRINDING | DEBURRING | BLENDING | FINISHING -

Superior durability and greater flexibility. Aluminum Oxide.



WENDT Premium Abrasive Flap Wheels on Shank

Dia. x Width	Shank	A40	A60	A80	A120	A180	A240	A320	Max. RPM	Qty
3/4" x 3/4"	1/4"	49124	49125	49126	49127	49128	49129	49130	35,000	10
1" x 1/2"	1/4"	49131	49132	49133	49134	49135	49136	49137	30,000	10
1" x 5/8"	1/4"	49138	49139	49140	49141	49142	49143	49144	30,000	10
1" x 1"	1/4"	49145	49146	49147	49148	49149	49150	49151	30,000	10
1-3/16" x 1/2"	1/4"	49152	49153	49154	49155	49156	49157	49158	30,000	10
1-1/2" x 1/2"	1/4"	49159	49160	49161	49162	49163	49164	49165	30,000	10
1-1/2" x 1"	1/4"	49166	49167	49168	49169	49170	49171	49172	30,000	10
1-1/2" x 1-1/2"	1/4"	49295	49296	49297	49298	--	--	--	30,000	10
2" x 1/2"	1/4"	49173	49174	49175	49176	49177	49178	49179	25,000	10
2" x 3/4"	1/4"	49180	49181	49182	49183	49184	49185	49186	25,000	10
2" x 1"	1/4"	49187	49188	49189	49190	49191	49192	49193	25,000	10
2" x 1-1/2"	1/4"	49194	49195	49196	49197	49198	49199	49200	25,000	10
2" x 2"	1/4"	49336	49351	49376	49408	49409	49410	49411	25,000	10
2-1/2" x 1/4"	1/4"	--	49412	49413	49375	49414	49415	49416	23,000	10
2-1/2" x 1/2"	1/4"	49201	49202	49203	49204	49205	49206	49207	23,000	10
2-1/2" x 1"	1/4"	49208	49209	49210	49211	49212	49213	49214	23,000	10
2-1/2" x 1-1/2"	1/4"	49215	49216	49217	49218	49219	49220	49221	23,000	10
3" x 1/4"	1/4"	--	49371	49374	49417	49418	49419	49420	20,000	10
3" x 1/2"	1/4"	49222	49223	49224	49225	49226	49227	49228	20,000	10
3" x 3/4"	1/4"	49229	49230	49231	49232	49233	49234	49235	20,000	10
3" x 1"	1/4"	49236	49237	49238	49239	49240	49241	49242	20,000	10
3" x 2"	1/4"	49250	49251	49252	49253	49254	49255	49256	12,000	10



MANDREL MOUNTED FLAP WHEELS

GRINDING | DEBURRING | BLENDING | FINISHING -

Good quality, great value.



Value Mandrel Mounted Abrasive Flap Wheels on Shank

Dia. x Width	Shank	A40	A60	A80	A120	A180	A240	A320	Max. RPM	Qty
1" x 5/8"	1/4"	49500	49501	49502	49503	49504	49505	49506	30,000	10
1" x 1"	1/4"	49514	49515	49516	49517	49518	49519	49520	30,000	10
1-1/2" x 1/2"	1/4"	49528	49529	49530	49531	49532	49533	49534	30,000	10
1-1/2" x 1"	1/4"	49542	49543	49544	49545	49546	49547	49548	30,000	10
2" x 1/2"	1/4"	49556	49557	49558	49559	49560	49561	49562	25,000	10
2" x 3/4"	1/4"	49570	49571	49572	49573	49574	49575	49576	25,000	10
2" x 1"	1/4"	49577	49578	49579	49580	49581	49582	49583	25,000	10
2-1/2" x 1"	1/4"	49598	49599	49600	49601	49602	49603	49604	25,000	10
3" x 1/2"	1/4"	49605	49606	49607	49608	49609	49610	49611	23,000	10
3" x 1"	1/4"	49626	49627	49628	49629	49630	49631	49632	23,000	10

MANDREL MOUNTED FLAP WHEELS - MINI

DEBURRING | *BLENDING* | *FINISHING* - Ideal for detailed finishing, hard to reach applications and tooling and die maintenance. Aluminum Oxide.



 WENDT Mini Mandrel Mounted Abrasive Flap Wheels on Shank									
Dia. x Width	Shank	A60	A80	A120	A180	A240	A320	Max. RPM	Qty
3/8" x 3/8"	1/8"	49100	49101	49102	49103	49104	49105	40,000	10
5/8" x 5/8"	1/8"	49106	49107	49108	49109	49110	49111	40,000	10
5/8" x 3/4"	1/8"	49350	49377	49356	49378	49379	49380	40,000	10
3/4" x 3/16"	1/8"	49329	49098	49099	49381	49382	49383	35,000	10
3/4" x 3/8"	1/8"	49384	49333	49364	49385	49368	49365	35,000	10
3/4" x 1/2"	1/8"	49386	49387	49388	49389	49390	49391	35,000	10
3/4" x 5/8"	1/8"	49392	49393	49394	49395	49396	49397	35,000	10
3/4" x 3/4"	1/8"	49112	49113	49114	49115	49116	49117	35,000	10
1-3/16" x 1/8"	1/8"	49327	49328	49398	49399	49400	49401	30,000	10
1-3/16" x 3/16"	1/8"	49118	49119	49120	49121	49122	49123	30,000	10
1-3/16" x 3/8"	1/8"	49402	49334	49403	49404	49405	49406	30,000	10

UNMOUNTED ABRASIVE FLAP WHEELS

GRINDING | *DEBURRING* | *BLENDING* | *FINISHING* - Made with premium Aluminum Oxide grain on an X weight cloth backing for maximum life and flexibility. Up to 30% more flaps for best performance in production applications.



ernö Unmounted Abrasive Flap Wheels							
Dia. x Width x Arbour	A40	A60	A80	A120	A180	Max RPM	Qty
4" x 1" x 5/8"	49640	49641	49642	49643	49644	12,000	5
6" x 1" x 1"	49267	49268	49269	49270	49271	8,000	5
6" x 2" x 1"	49277	49278	49279	49280	49281	5,800	2
8" x 1" x 1"	49282	49283	49284	49285	49286	4,500	5
8" x 2" x 1"	49287	49288	49289	49290	49291	4,500	2

FLAP WHEEL REDUCER BUSHINGS

For use with Unmounted Flap Wheels (listed above).



Flap Wheel Reducer Bushings		
Size	Pt. #	Qty
1" ID to 1/2" ID	10121	1
1" ID to 5/8" ID	10122	1
1" ID to 3/4" ID	10123	1

THREADED FLAP WHEELS

GRINDING | *DEBURRING* | *BLENDING* | *FINISHING* - Threaded shaft allows for quicker wheel changes. Cotton backed material is more flexible, for use on steel, stainless, aluminum, wood and plastics. Use for general cleaning, weld preparation and paint/contamination removal from steel or stainless. Aluminum Oxide.

 WENDT Threaded Flap Wheels							
Dia. x Width	Arbour	A40	A60	A80	A120	Max. RPM	Qty
4-1/2" x 3/4"	5/8-11	49935	49936	49937	49938	13,300	5
5" x 3/4"	5/8-11	49908	49909	49939	49940	12,200	5



FLAP WHEELS

ABRASIVE FLAP ROLLS

GRINDING | DEBURRING |
BLENDING | FINISHING -
For use on carbon
and stainless steels.
Aluminum Oxide.



WENDT Abrasive Flap Rolls

Dia. x Width x Arbour	A40	A60	A80	A120	Max. RPM	Qty
4" x 4" x 3/4" Quad Key	49851	49695	49696	49697	3,700	1
4-1/4" x 2" x 5/8-11	49765	49766	49767	49768	3,700	1
4-1/4" x 4" x 5/8-11	49769	49770	49771	49772	3,700	1

CAUTION: Flap rolls with 5/8-11 thread should **NEVER** be mounted on a right angle grinder or any other tool other than a properly guarded, low speed finishing tool.
Failure to obey maximum RPM can result in serious injury.



SURFACE CONDITIONING AND NON-WOVEN

Abrasive non-woven, interleaf and surface conditioning materials can be used to remove light scratches, create a fine surface finish, or prepare for subsequent polishing. Good for lightly cleaning or removing surface discolourations. Available as flap wheels, flap rolls, flap discs, discs, quick change discs, belts, bands, rolls and sheets.

INTERLEAF FINISHING FLAP WHEELS

DEBURRING | BLENDING | FINISHING - Alternating flaps of abrasive cloth and non-woven finishing materials. Provides some stock removal, while leaving a brushed finish. Good for deburring and finishing in one step.



ernö Interleaf Finishing Flap Wheels on Shank

Dia. x Width	Shank	A80/ Med	A120/ Med	A150/ Fine	A180/ Fine	A240/ V. Fine	Max. RPM	Qty
1" x 1"	1/4"	49462	49463	49464	49465	49466	15,000	10
1-1/2" x 1"	1/4"	49759	--	--	--	--	14,000	10
2" x 1"	1/4"	49000	49467	49001	48995	49002	13,700	10
2" x 2"	1/4"	49468	49469	49470	49471	49472	13,700	10
3" x 1/2"	1/4"	49473	49474	49475	49476	49477	8,600	10
3" x 1"	1/4"	49003	49478	49004	49479	49005	8,600	10
3" x 2"	1/4"	49007	49055	49008	49480	49009	8,600	10

NON-WOVEN FINISHING FLAP WHEELS

FINISHING - Use to remove light scratches, create a fine surface finish, or prepare for subsequent polishing. Good choice for lightly cleaning, or removing surface discolourations.



ernö Non-Woven Finishing Flap Wheels on Shank

Dia. x Width	Shank	A - Coarse	A - Medium	A - Fine	A - Very Fine	Max. RPM	Qty
1" x 1"	1/4"	48998	48999	48997	48996	15,000	10
2" x 1"	1/4"	49669	49010	49011	49012	13,700	10
2" x 2"	1/4"	49670	49671	49672	49673	13,700	10
3" x 1"	1/4"	49674	49013	49014	49015	8,600	10
3" x 2"	1/4"	49675	49016	49017	49018	8,600	10

INTERLEAF FINISHING FLAP WHEELS - UNMOUNTED

DEBURRING | BLENDING | FINISHING - Alternating flaps of abrasive cloth and non-woven finishing materials. Provides some stock removal, while leaving a brushed finish. Good for deburring and finishing in one step.



WENDT Interleaf Finishing Flap Wheels - Unmounted

Dia. x Width x Arbour	A80/ Med	A120/ Med	A150/ Fine	A240/ V. Fine	Max. RPM	Qty
6" x 1" x 1"	49057	49481	49482	49484	3,200	5
8" x 1" x 1"	49490	49491	49492	49494	2,400	5

NON-WOVEN FINISHING FLAP WHEELS - UNMOUNTED

FINISHING - Use to remove light scratches, create a fine surface finish, or prepare for subsequent polishing. Good choice for lightly cleaning or removing surface discolourations.



WENDT Non-Woven Finishing Flap Wheels - Unmounted

Dia. x Width x Arbour	A - Medium	A - Fine	A - Very Fine	Max. RPM	Qty
6" x 1" x 1"	49677	49678	49679	3,200	5
6" x 2" x 1"	49682	49683	49684	3,200	2
8" x 1" x 1"	49687	49688	49689	2,400	5

NON-WOVEN FINISHING FLAP ROLLS

FINISHING - Flaps of non-woven nylon finishing material for surface preparation and finishing applications.



ernö Non-Woven Finishing Flap Rolls

Dia. x Width x Arbour	A - Coarse	A - Medium	A - Fine	A - Very Fine	S - Ultra Fine	Max. RPM	Qty
4" x 4" x 3/4" Quad Keyway	49691	49692	49844	49847	49848	3,700	1
4-1/4" x 2" x 5/8-11	49791	49793	49792	49795	49794	3,700	1
4-1/4" x 4" x 5/8-11	49796	49798	49797	49800	49799	3,700	1

CAUTION: Flap rolls with 5/8-11 thread should **NEVER** be mounted on a right angle grinder or any other tool other than a properly guarded, low speed finishing tool. **Failure to obey maximum RPM can result in serious injury.**

INTERLEAF FINISHING FLAP ROLLS

DEBURRING | **BLENDING** | **FINISHING** - Alternating flaps of Aluminum Oxide coated abrasive and non-woven material produces a brushed surface finish. Slightly more aggressive than a nylon non-woven flap roll.



ernö Interleaf Finishing Flap Rolls

Dia. x Width x Arbour	A60/Coarse	A80/Medium	A120/Medium	A150/Fine	A240/V. Fine	Max. RPM	Qty
4" x 4" x 3/4" Quad Keyway	49693	49845	49694	49846	49849	3,700	1
4-1/4" x 2" x 5/8-11	49781	49782	49783	49784	49785	3,700	1
4-1/4" x 4" x 5/8-11	49786	49787	49788	49789	49790	3,700	1

CAUTION: Flap rolls with 5/8-11 thread should **NEVER** be mounted on a right angle grinder or any other tool other than a properly guarded, low speed finishing tool. **Failure to obey maximum RPM can result in serious injury.**

SURFACE CONDITIONING DISCS

SANDING | **FINISHING** - Abrasive, non-woven surface conditioning material used for sanding and finishing of all surfaces, including wood and metal.



ernö Surface Conditioning Discs

Size	Coarse	Medium	Very Fine	Qty	Dia. x Hole	Coarse	Medium	Very Fine	Qty
4" dia.	15398	15397	15396	10	4-1/2" dia. x 3/8"	15440	15441	15434	10
4-1/2" dia.	15401	15400	15399	10	4-1/2" dia. x 7/8"	15412	15411	15410	10
5" dia.	15404	15403	15402	10	5" dia. x 3/8"	15422	15443	15442	10
7" dia.	15407	15406	15405	10	5" dia. x 7/8"	15415	15414	15413	10
					7" dia. x 7/8"	15418	15417	15416	10



SURFACE CONDITIONING & NON-WOVEN

SURFACE CONDITIONING QUICK CHANGE DISCS

SANDING | FINISHING - Abrasive, non-woven surface conditioning material used for sanding and finishing of all surfaces, including wood and metal, with the convenience of quick change hubs.



ernö Surface Conditioning Quick Change Discs

ROLOC® STYLE - Type R					TURN ON STYLE - Type S				
Size	Coarse	Medium	Very Fine	Qty	Size	Coarse	Medium	Very Fine	Qty
1-1/2" dia.	25185	25184	25183	100	1-1/2" dia.	25176	25175	25174	100
2" dia.	25188	25187	25186	50	2" dia.	25179	25178	25177	50
3" dia.	25191	25190	25189	25	3" dia.	25182	25181	25180	25

SURFACE CONDITIONING BELTS

SANDING | FINISHING - Abrasive, non-woven surface conditioning material used for sanding and finishing of all surfaces, including wood and metal.



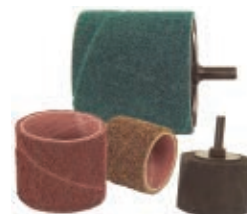
Surface Conditioning Belts

Width x Length	Coarse	Medium	Very Fine	Qty	Width x Length	Coarse	Medium	Very Fine	Qty
1/2" x 12"	40031	40030	40029	25	2" x 72"	40049	40048	40047	12
1/2" x 13"	40085	40086	40127	25	2" x 132"	40052	40051	40050	12
1/2" x 18"	40034	40033	40032	25	3" x 132"	40055	40054	40053	6
1/2" x 24"	40037	40036	40035	25	3" x 10-11/16"	40073	40072	40071	10
3/4" x 18"	40040	40039	40038	25	3-1/2" x 15-1/2"	40058	40057	40056	10
3/4" x 20-1/2"	40043	40042	40041	25	4" x 132"	40061	40060	40059	10
1" x 42"	40046	40045	40044	12	5-3/8" x 11-5/8"	40105	40124	40125	10

SURFACE CONDITIONING SPIRAL BANDS*

SANDING | FINISHING - Abrasive, non-woven surface conditioning material used for sanding and finishing of curved and contoured surfaces. Used with rubber expanding drums.

* Available upon request - please enquire.



NON-WOVEN HAND PADS

DEBURRING | BLENDING | POLISHING -

6" x 9" non-woven material bonded with abrasive grain.



ernö Non-Woven Hand Pads

Colour/Grade	Part #	Qty
White	26100	10
Grey - S/C	26101	10
Maroon -Very Fine	26102	10
Green - GP-XS	26103	10
Tan - Coarse	26104	10
Black - Extra Coarse	26105	20

NON-WOVEN ROLLS

DEBURRING | BLENDING |

POLISHING - Non-woven material with abrasive grain for light and aggressive finishing or graining of stainless.



Non-Woven Rolls

Size/Grade	Part #	Qty
4" x 30 ft. Ultra Fine - S/C Grey	51023	1
4" x 30 ft. Very Fine - A/O Maroon	51027	1
4" x 30 ft. Medium - A/O Maroon	51026	1
4" x 30 ft. Coarse - A/O Tan	51024	1

SURFACE CONDITIONING FLAP DISCS

CLEANING | DEBURRING | BLENDING | FINISHING - For general surface preparation and finishing, with more durable surface conditioning material. Layered flaps provide 5 times more life than traditional hook and loop version. No additional backing pad necessary.



ernö Surface Conditioning Flap Discs - Type 27

Dia. x Arbour	Coarse / Brown	Medium / Maroon	Very Fine / Blue	Max. RPM	Opt. RPM	Qty
4-1/2" x 7/8"	50127	50128	50129	13,300	6,000	5
5" x 7/8"	50130	50131	50132	12,200	5,000	5
7" x 7/8"	50133	50134	50135	8,600	4,000	5

NON-WOVEN CLEANING DISCS

CLEANING | DEBURRING - For aggressive cleaning, or removing rust, paint, epoxy, or weld spatter. Removes mill scale to expose metal surface prior to welding. Quicker and safer alternative to wire brushes.



ernö Non-Woven Cleaning Discs - Type 27

Dia. x Arbour	Black - General	Purple - Extra Cut	Max. RPM	Opt. RPM	Qty
4-1/2" x 7/8"	49837	50314	11,000	5,000	5
5" x 7/8"	49839	50315	9,800	4,000	5
7" x 7/8"	49841	50316	6,000	2,400	5

NON-WOVEN CLEANING WHEELS

CLEANING - Strong, open web construction. Use for removal of rust, scale, oxidization and corrosion on metal surfaces.



ernö Non-Woven Cleaning Wheels - Type 1

Dia. x Center Hole	Part #	Qty	Dia. x Center Hole	Part #	Qty	Dia. x Center Hole	Part #	Qty
4" dia. x 1/2"	49854	10	6" dia. x 1/2"	49855	10	8" dia. x 1/2"	49857	5

NON-WOVEN QUICK CHANGE CLEANING DISCS

CLEANING - Strong, open web construction for use on Type R Holder. Use for removal of rust, scale, oxidization and corrosion on metal surfaces.



ernö Non-Woven Cleaning Wheels - Type R

Diameter	Coarse	Opt. RPM	Max. RPM	Qty	Diameter	Coarse	Opt. RPM	Max. RPM	Qty
2"	49895	4,500	8,000	10	3"	49896	3,100	5,500	10

BUFF AND BLEND NON-WOVEN DISCS

DEBURRING | FINISHING - Ideal for deburring or creating a luster or decorative finish on Stainless, brass, bronze or plated finishes. Use red for less aggressive finishes and blue for creating a consistent scratch finish.



Non-Woven Cleaning Wheels - Type 1

Dia. x Width	Red - Very Fine	Blue - Medium (HS)	Recom. RPM	Qty
6" dia. x 1/2"	27013	27031	3,600	10
8" dia. x 1/2"	27034	--	2,700	10
8" dia. x 5/8"	--	27015	2,700	10

UNITIZED & DEBURRING DISCS & WHEELS

Unitized Discs and Wheels are made from compressed and bonded layers of non-woven abrasive, and are commonly used for surface preparation applications, including deburring, cleaning and finishing on composites, turbine blades, aerospace parts, medical instruments and tools. Used on die grinders, they produce excellent finishes on nearly all surfaces, but are ideally suited for harder materials such as titanium or stainless steel.

Deburring Discs and Wheels are multifunctional and very versatile and a good choice when surfaces need to be cleaned, scuffed, deburred, or finished. They're especially good for providing a smooth, deburred surface. May be used to prep or do final finish of surfaces on various metals, plastics and composites.

Deburring Wheel Grading (Density x Grain x Grading)

Density	Grain	Grading	
2 (soft) —→ 9 (hard)	A = Aluminum Oxide	VF - Very Fine	F - Fine
	S = Silicon Carbide	M - Medium	C - Coarse

UNITIZED FINISHING WHEELS

CLEANING | DEBURRING | FINISHING - Used for applications, including removal of surface discoloration, weld blending and light finishing. They create a uniform finish on a wide range of materials including stainless steel, titanium, chromium and aluminum and can be dressed to fit specific shapes and profiles. Often used for fine finishing in orthotics and aerospace applications.



Unitized Finishing Wheels

Dia.	Width	Arbour	2S Fine EX	6A Med EX	8A Med EX	Max. RPM	Qty
1"	1"	3/16"	49083	--	--	18,000	10
1"	1"	3/16"	--	15456	49087	30,000	10
2"	1/4"	1/4"	15455	--	--	18,000	10
3"	1/4"	1/4"	49915	--	--	12,000	10
3"	1/4"	1/4"	--	15457	--	18,000	10
3"	1/4"	3/8"	49081	--	--	12,000	10
3"	1/2"	1/4"	49058	--	--	12,000	10

UNITIZED QUICK CHANGE DISCS - TYPE R

CLEANING | DEBURRING | BLENDING | FINISHING | POLISHING - Strong and efficient products for deburring and finishing. Designed to minimize heat buildup. Use to finish surfaces of aerospace turbines, polish soft metals prior to plating and general purpose cleaning and polishing. Equivalent to 3M Scotchbrite Roloc® EXL Unitized Disc.



Unitized Quick Change Discs - Type R

Diameter	2S Fine EX	2A Med EX	6A Med EX	8A Med EX	Max. RPM	Qty
2"	15420	15419	15421	49079	22,000	20
3"	15408	15424	15409	15436	15,000	20

UNITIZED PRE-POLISHING QUICK CHANGE DISCS - TYPE R

CLEANING | BLENDING | FINISHING - The green 'Pre-polishing' formulation removes very little material, while buffing out fine scratches and imperfections. Leaves a bright finish on stainless, brass and bronze.



Unitized Pre-Polishing Quick Change Discs - Type R

Diameter	2S-Very Fine PP	Max. RPM	Qty
2"	15444	22,000	20
3"	15445	15,000	20

HD SATIN FINISHING QUICK CHANGE DISCS - TYPE R

CLEANING | DEBURRING | BLENDING | FINISHING - Heavy Duty (HD) discs for light finishing applications where surface conditioning material is too aggressive. Applies a satin finish to steel, stainless or aluminum, while removing discolouration and light burrs.



HD Satin Finishing Quick Change Discs - Type R

Diameter	HD A-Coarse	HD A-Medium	HD A-Fine	HD A-Very Fine	Max. RPM	Qty
2"	15447	15448	15449	15450	12,000	50
3"	15451	15452	15453	15454	8,000	25

DEBURRING WHEELS

CLEANING | DEBURRING | BLENDING | FINISHING | POLISHING - Use on stainless steel, titanium, aluminum, alloys, steel, plastics and composites. Remove parting lines on castings and forgings. Deburr extrusions, stampings and laser cut edges. Heat and smear resistant. Uniform finishing. Equivalent to 3M EXL deburring wheels.



Deburring Wheels - Type 1

Dia. x Width x Arbour	Grading - 8AM	Grading - 8SF	Grading - 9SF	Qty
6" x 1/2" x 1"	49060	49045	49046	4
6" x 1" x 1"	49039	49041	49026	1
8" x 1" x 3"	49042	49043	49044	1

CONVOLUTE METAL FINISHING WHEELS

CLEANING | BLENDING | FINISHING - Web material with abrasive grain and resin offers many uses, including burr, rust and oxide removal and applying a decorative surface finish where little or no stock removal is required.



Convolute Metal Finishing Wheels

Dia.	Width	Arbour	5A - Med	6A - Med	Max. RPM	Qty
6"	1"	1"	49066	15458	6,000	3
6"	2"	1"	--	15459	6,000	2

WHEEL REDUCERS

Works with Unmounted Deburring and Convolute Wheels (listed above). Reduces arbour to 1/2" 5/8", 3/4" and 1".



Deburring Wheel Reducer

Arbour Reduction To	Pt. #	Qty
1/2", 5/8", 3/4" and 1"	18031	1

UNITIZED FINISHING DISCS

CLEANING | DEBURRING | BLENDING | FINISHING | POLISHING - Ideal for creating a bright surface finish on stainless steel. Removes light scratches, discolouration and paint. Medium density, non-woven material conforms to the surface and works with light pressure. Improve finish and extend disc life by operating at lower speeds. Relative grit size appears in brackets. Coarse grade is made with Aluminum Oxide abrasive. Medium and fine grades are Silicon Carbide.



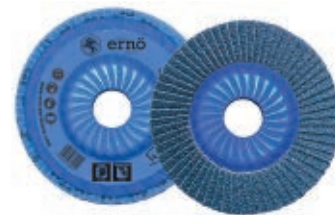
WENDT Unitized Finishing Discs - Type 27

Dia. x Arbour	Grading - 4AC (120g)	Grading - 4SM (180g)	Grading - 4SVF (240g)	Max. RPM	Opt. RPM	Qty
4-1/2" x 7/8"	49828	49829	49830	11,000	5,000	5
5" x 7/8"	49834	49835	49836	9,800	4,000	5

DISCS / FLAP DISCS

DISCS

Available in many styles, sizes and materials, from flap discs and quick change discs, to resin fibre, hook and loop paper, PSA cloth and more, there's a disc to fit your machining needs. Abrasive discs can provide the finest of finishing, or the most aggressive stock removal on metal, wood, plastics and composites.



FLAP DISCS - TRIMMABLE PLASTIC BACKING

GRINDING | DEBURRING | BLENDING | FINISHING - Durable Zirconia grain used for grinding or finishing stainless steel, aluminum and carbon steel. Trimmable plastic backing allows for full use of abrasive face.

ernö Flap Discs - Plastic Backing - Type 29

Dia. x Arbour	40 Grit	60 Grit	80 Grit	Qty
4-1/2" x 7/8"	25900	25901	25902	10
5" x 7/8"	25904	25905	25906	10



PREMIUM ZIRCONIA FLAP DISCS

GRINDING | DEBURRING | BLENDING | FINISHING - With fiberglass backing. More durable than Aluminum Oxide. Best choice when working on a variety of materials including carbon steel, stainless steel, aluminum, fiberglass and plastic

WENDT Premium Zirconia Flap Discs - Type 29

Dia. x Arbour	ZA24	ZA36	ZA40	ZA60	ZA80	ZA120	Max. RPM	Qty
4" x 5/8"	50024	50025	50026	50027	50028	50029	15,300	10
4-1/2" x 7/8"	50030	50031	50032	50033	50034	50035	13,300	10
5" x 7/8"	50036	50037	50038	50039	50040	50041	12,200	10
7" x 7/8"	50042	50043	50044	50045	50046	50047	8,600	10

WENDT Premium Zirconia Flap Discs - Type 27

Dia. x Arbour	ZA24	ZA36	ZA40	ZA60	ZA80	ZA120	Max. RPM	Qty
4" x 5/8"	50000	50001	50002	50003	50004	50005	15,300	10
4-1/2" x 7/8"	50006	50007	50008	50009	50010	50011	13,300	10
5" x 7/8"	50012	50013	50014	50015	50016	50017	12,200	10
7" x 7/8"	50018	50019	50020	50021	50022	50023	8,600	10



FIBERGLASS BACKED FLAP DISCS

GRINDING | DEBURRING | BLENDING | FINISHING - With fiberglass backing. More durable than Aluminum Oxide. Best choice when working on a variety of materials including carbon steel, stainless steel, aluminum, fiberglass and plastics.



Fiberglass Backed Flap Discs - Type 29

Dia. x Arbour	40 Grit	60 Grit	80 Grit	Max. RPM	Qty
4-1/2" x 7/8"	25908	25909	25910	13,300	10
5" x 7/8"	25912	25913	25914	12,200	10

"BIG BOY" ZIRCONIA FLAP DISCS

GRINDING | DEBURRING | BLENDING | FINISHING - A premium, hi-density flap disc with fiberglass backing. Up to 50% more material to dramatically increase product life. Provides a more cushioned effect for finishing product.



WENDT Premium Zirconia Flap Discs - Type 29							
Dia. x Arbour	ZA36	ZA40	ZA60	ZA80	ZA120	Max. RPM	Qty
4-1/2" x 7/8"	50062	50063	50064	50065	50066	13,300	10
5" x 7/8"	50067	50068	50069	50070	50145	12,200	10
7" x 7/8"	50146	50147	50148	50149	50150	8,600	10

WENDT Premium Zirconia Flap Discs - Type 27							
Dia. x Arbour	ZA36	ZA40	ZA60	ZA80	ZA120	Max. RPM	Qty
4-1/2" x 7/8"	50151	50152	50153	50154	50155	13,300	10
5" x 7/8"	50156	50157	50158	50143	50159	12,200	10
7" x 7/8"	50160	50161	50162	50163	50164	8,600	10

ULTIMATE CERAMIC FLAP DISCS

GRINDING | DEBURRING | BLENDING | FINISHING - Fiberglass backing and specially engineered ceramic grain for the most aggressive stock removal and exceptional life on hard materials like stainless steel. Self-sharpening abrasive performs best with moderate pressure. SX grade includes a grinding aid to reduce heat build-up and grind cooler.



WENDT Ultimate Ceramic Flap Discs - Type 29							
Dia. x Arbour	SX36	SX40	SX60	SX80	SX120	Max. RPM	Qty
4-1/2" x 7/8"	50165	50090	50097	50166	50167	13,300	10
5" x 7/8"	50168	50095	50093	50169	50170	12,200	10
7" x 7/8"	50171	50091	50172	50173	50174	8,600	10

WENDT Ultimate Ceramic Flap Discs - Type 27							
Dia. x Arbour	SX36	SX40	SX60	SX80	SX120	Max. RPM	Qty
4-1/2" x 7/8"	50098	50088	50175	50176	50177	13,300	10
5" x 7/8"	50178	50096	50179	50084	50180	12,200	10
7" x 7/8"	50181	50089	50182	50183	50184	8,600	10

MINI FLAP DISCS with TYPE R FASTENER

GRINDING | DEBURRING | BLENDING | FINISHING - Zirconia grain on small diameter plastic backing. Aggressive stock removal and longer life than QC sanding discs. For working in spaces where larger flap discs won't fit. Use with quick change holders.



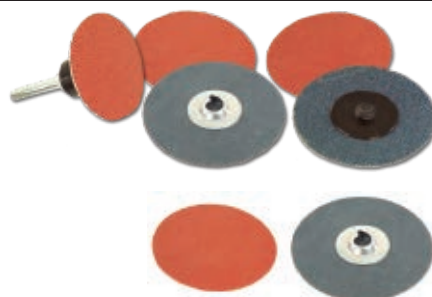
ernö Mini Flap Discs - Type 27 with Type R Fastener						
Size	ZA40	ZA60	ZA80	ZA120	Max. RPM	Qty
2"	50115	50116	50117	50118	30,000	10
3"	50120	50121	50122	50123	20,000	10

QUICK CHANGE DISCS

QUICK CHANGE DISCS

GRINDING | DEBURRING | BLENDING | FINISHING - Type S and Type R fasteners allow quick changeovers between grits, or other finishing products using these mounting systems.

Can be used with Quick Change Locking Back Up Pads on Page 48



TYPE S QUICK CHANGE DISCS

ernö Type S - Aluminum Oxide

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	240 Grit	320 Grit	Qty
1-1/2"	25000	25001	25002	25003	25004	25005	25006	25007	25008	25009	25010	100
2"	25011	25012	25013	25014	25015	25016	25017	25018	25019	25020	25021	100
3"	25022	25023	25024	25025	25026	25027	25028	25029	25030	25031	25032	50

ernö Type S - Zirconia

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
1-1/2"	25045	25046	25047	25048	25049	25050	100
2"	25051	25052	25053	25054	25055	25056	100
3"	25057	25058	25059	25060	25061	25062	50

ernö Type S - Zirconia with Grinding Aid

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
2"	25063	25064	25065	25066	25067	25068	100
3"	25069	25070	25071	25072	25073	25074	50

ernö Type S - Ceramic

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
2"	25075	25076	25077	25078	25079	25080	100
3"	25081	25082	25083	25084	25085	25086	50

TYPE R QUICK CHANGE DISCS

ernö Type R - Aluminum Oxide

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	240 Grit	320 Grit	Qty
1-1/2"	25087	25088	25089	25090	25091	25092	25093	25094	25095	25096	25097	100
2"	25098	25099	25100	25101	25102	25103	25104	25105	25106	25107	25108	100
3"	25109	25110	25111	25112	25113	25114	25115	25116	25117	25118	25119	50

ernö Type R - Zirconia

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
1-1/2"	25132	25133	25134	25135	25136	25137	100
2"	25138	25139	25140	25141	25142	25143	100
3"	25144	25145	25146	25147	25148	25149	50

ernö Type R - Zirconia with Grinding Aid

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
2"	25150	25151	25152	25153	25154	25155	100
3"	25156	25157	25158	25159	25160	25161	50

ernö Type R - Ceramic

Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
2"	25162	25163	25164	25165	25166	25167	100
3"	25168	25169	25170	25171	25172	25173	50

TRIM KUT & RESIN FIBRE DISCS

TRIM-KUT ALUMINUM OXIDE DISCS

CLEANING | DEBURRING | BLENDING | FINISHING | POLISHING - Abrasive alloys and bonding agents for superior cutting rates and longer life. High stock removal, cool cutting action.



TRIM-KUT ALL 'N 1 MANDRELS

Works with Trim-Kut Discs.

A - 1/4" Shank
x
5/16-18



B - 3/8-24 to
5/16-18

Trim-Kut Aluminum Oxide Discs

Dia.	24 Grit	36 Grit	60 Grit	80 Grit	120 Grit	Qty
3" x 5/16-18	15756	15616	15617	--	15618	25
5" x 5/16-18	15748	15644	--	15798	--	25

Trim-Kut All 'n 1 Mandrels

Size	Pt. #	Qty
(A) 1/4" Shank x 5/16-18	13468	1
(B) 3/8-24 to 5/16-18	13467	1

RESIN FIBRE DISCS - PREMIUM ALUMINUM OXIDE

GRINDING | DEBURRING | BLENDING | FINISHING - Fast, cool cut, long life.

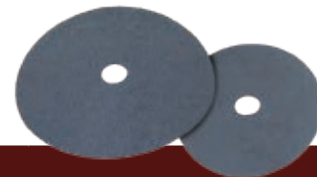


ernö Resin Fibre Discs - Premium Aluminum Oxide

Dia. x Hole	16 Grit	24 Grit	36 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
4" x 5/8"	26200	26201	26202	26203	26204	26205	26206	26207	25
4-1/2" x 7/8"	26208	26209	26210	26211	26212	26213	26214	26215	25
5" x 7/8"	26216	26217	26218	26219	26220	26221	26222	26223	25
7" x 7/8"	26224	26225	26226	26227	26228	26229	26230	26231	25
9" x 7/8"	26232	26233	26234	26235	26236	26237	26238	26239	25

RESIN FIBRE DISCS - PREMIUM ZIRCONIA

GRINDING | DEBURRING | BLENDING | FINISHING - Self-sharpening grain delivers sharp cutting action over long grinding times. Excellent for stainless steel and hard alloys.



ernö Resin Fibre Discs - Premium Zirconia

Dia. x Hole	16 Grit	24 Grit	36 Grit	50 Grit	60 Grit	80 Grit	Qty
4" x 5/8"	--	26240	26241	26242	26243	26244	25
4-1/2" x 7/8"	26245	26246	26247	26248	26249	26250	25
5" x 7/8"	26251	26252	26253	26254	26255	26256	25
7" x 7/8"	26257	26258	26259	26260	26261	26262	25
9" x 7/8"	26263	26264	26265	26266	26267	26268	25

RESIN FIBRE DISCS - CERAMIC

GRINDING | DEBURRING | BLENDING - 100% Ceramic. High cut rate and longer life. Use on stainless steel, nickel chrome and most alloys.



ernö Resin Fibre Discs - Ceramic

Dia. x Hole	24 Grit	36 Grit	50 Grit	60 Grit	80 Grit	Qty
4-1/2" x 7/8"	26269	26270	26271	26272	26273	25
5" x 7/8"	26274	26275	26276	26277	26278	25
7" x 7/8"	26279	26280	26281	26282	26283	25

RESIN FIBRE DISCS - SILICON CARBIDE

GRINDING | DEBURRING | BLENDING - High performance for fibreglass, marble, aluminum, stone, concrete, glass, brass and iron.



ernö Resin Fibre Discs - Silicon Carbide

Dia. x Hole	16 Grit	24 Grit	36 Grit	50 Grit	60 Grit	80 Grit	Qty
4-1/2" x 7/8"	31310	26302	26303	26304	26305	26306	25
5" x 7/8"	26320	26308	26309	26310	26311	26312	25
7" x 7/8"	26321	26314	26315	26316	26317	26318	25

PAPER & FILM DISCS

HOOK AND LOOP PAPER DISCS

DEBURRING | BLENDING | FINISHING - Hook and loop backed Aluminum Oxide discs. Special coating to resist loading. Ideal for sanding paint, primer, metal, wood and composites.



Hook and Loop Paper Discs

Dia. x Holes	40 Grit	Qty	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	600 Grit	Qty
5" x 0	15500	50	26000	26001	26002	26003	26004	26005	26006	26007	26008	26009	26010	100
5" x 5 hole	15512	50	25950	25951	25952	25953	25954	25955	25956	25957	25958	25959	25960	100
5" x 8 hole	15524	50	25961	25962	25963	25964	25965	25966	25967	25968	25969	25970	25971	100
6" x 0	15536	50	26012	26013	26014	26015	26016	26017	26018	26019	26020	26021	26022	100
6" x 6 hole	15548	50	25972	25973	25974	25975	25976	25977	25978	25979	25980	25981	25982	100
6" x 8 hole	--	--	25983	25984	25985	25986	25987	25988	25989	25990	25991	25992	25993	100

HOOK AND LOOP FILM DISCS

DEBURRING | BLENDING | FINISHING - Hook and loop backed Aluminum Oxide discs provide a uniform fine finish prior to painting or lacquering. High quality grain for high stock removal and long life. No edge shelling due to strong film backing.



Hook and Loop Film Discs

Dia.	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	280 Grit	320 Grit	400 Grit	600 Grit	800 Grit	1000 Grit	Qty
5"	15509	15510	15511	45058	15513	15514	15515	15516	15517	15518	15331	15332	15333	50
6"	15501	45051	45049	45053	45109	15502	15503	15504	15505	45110	15506	15507	15508	50

PSA PAPER DISCS WITH TABS

DEBURRING | BLENDING | FINISHING - Individual tabbed discs with release liner. Aluminum Oxide, resin bonded adhesive backed discs. Special coating to resist loading. Ideal for sanding paint, primer, metal, wood and composites.



PSA Paper Discs with Tabs

Dia.	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	600 Grit	Qty
5"	15575	15576	15577	15578	15579	15580	15581	15582	15583	15584	15585	100
6"	15587	15588	15589	15590	15591	15592	15593	15594	15595	15596	15597	100

PSA PAPER DISCS ON ROLL

DEBURRING | BLENDING | FINISHING - PSA backed disc rolls, in C and D weight backing. Ideal for sanding paint, primer, metal, wood and composites.



PSA Paper Discs - Per Roll (Qty per Roll Varies)

Dia.	40D	60D	/Roll	80D	100D	120D	150C	180C	220C	240C	320C	400C	600C	/Roll
5"	15905	15906	50	15667	15668	15669	15670	15671	15672	15673	15674	15675	15907	100
6"	15901	15903	50	15676	15677	15678	15679	15680	15681	15682	15683	15684	15904	100

METALLURGICAL SILICON CARBIDE PAPER DISCS

DEBURRING | BLENDING | FINISHING - For preparation of metallurgical samples, including most metal and alloys. Fully phenolic bonded silicon carbide for free cutting and minimal heat buildup. C weight waterproof paper comes in plain and PSA backing.



Metallurgical Silicon Carbide Discs													
Dia.	Backing	60 Grit	80 Grit	120 Grit	180 Grit	240 Grit	320 Grit	400 Grit	600 Grit	800 Grit	1000 Grit	1200 Grit	Qty
250mm	PSA	15326	15316	15317	15291	15318	15292	15319	15320	15321	--	--	100
8" x 0	PSA	15325	15309	15310	15311	45037	15312	15313	45038	15314	--	15315	100
12" x 0	PSA	--	45088	15323	45089	--	45090	45105	45115	45091	15706	15324	100
250mm	Plain	15329	15298	15299	15286	15301	15786	15787	15289	15303	15290	15304	100
8" x 0	Plain	15328	15294	15295	--	--	--	--	--	15296	15751	15297	100
12" x 0	Plain	15327	45106	15305	45100	15306	45107	45108	15702	15307	45101	15308	100

PSA RESIN CLOTH DISCS - ALUMINUM OXIDE

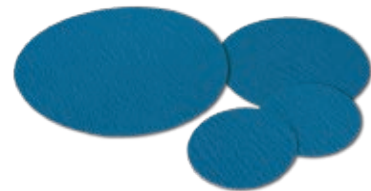
GRINDING | DEBURRING | BLENDING | FINISHING - Durable Aluminum Oxide discs with pressure sensitive adhesive backing. Used for all sanding and deburring applications on metal, wood, plastics and composites.



PSA Resin Cloth Discs - Aluminum Oxide													
Dia.	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	240 Grit	320 Grit	Qty
1/2"	--	--	16000	16001	16002	16003	16004	16005	16006	16007	16008	16009	100
3/4"	--	--	16010	16011	16012	16013	16014	16015	16016	16017	16018	16019	100
1"	--	--	16020	16021	16022	16023	16024	16025	16026	16027	16028	16029	100
2"	16041	16042	16043	16044	16045	16046	16047	16048	16049	16050	16051	16052	100
3"	16065	16066	16067	16068	16069	16070	16071	16072	16073	16074	16075	16076	100
5"	16113	16114	16115	16116	16117	16118	16119	16120	16121	16122	16123	16124	25
6"	16125	16126	16127	16128	16129	16130	16131	16132	16133	16134	16135	16136	25
8"	16149	16150	16151	16152	16153	16154	16155	16156	16157	16158	16159	16160	25
9"	16161	16162	16163	16164	16165	16166	16167	16168	16169	16170	16171	16172	25
10"	16173	16174	16175	16176	16177	16178	16179	16180	16181	16182	16183	16184	25
12"	16185	16186	16187	16188	16189	16190	16191	16192	16193	16194	16195	16196	25
16"	16221	16222	16223	16224	16225	16226	16227	16228	16229	16230	16231	16232	25
24"	16257	16258	16259	16260	16261	16262	16263	16264	16265	16266	16267	16268	10
30"	16269	16270	16271	16272	16273	16274	16275	16276	16277	16278	16279	16280	10

PSA RESIN CLOTH DISCS - ZIRCONIA

GRINDING | DEBURRING | BLENDING | FINISHING - Durable Zirconia grain with grinding aid. Used for all metals and alloys.



PSA Resin Cloth Discs - Zirconia							
Dia.	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	Qty
5"	16281	16282	16283	16284	16285	16286	25
6"	16287	16288	16289	16290	16291	16292	25
8"	16293	16294	16295	16296	16297	16298	25
12"	16299	16300	16301	16302	16303	16304	25
24"	16329	16330	16331	16332	16333	16334	10

SANDING BELTS / ALUMINUM OXIDE SANDING BELTS

SANDING BELTS

Sanding Belts are one of the most common sanding products today and an improvement over traditional hand sanding methods, using sheets of sandpaper. Sanding belts are available in many sizes, which are sometimes determined by the industry or machine manufacturer. **Rapid Abrasives manufactures on- site, so we can provide almost any size, starting in widths of 1/4" and wider, to whatever length you require. Let us know your width, length and grit. It's that simple.**

SANDING BELTS - ALUMINUM OXIDE

GRINDING | SANDING | FINISHING | POLISHING - Durable and tough Aluminum Oxide grain with resin bonding system on strong X weight poly/cotton backing. Provides a fast cut and long life for grinding and polishing. Use on ferrous and non ferrous metals, carbon steel, stainless steel, aluminum and hardwoods.



Sanding Belts - Aluminum Oxide

W x L	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	Qty
1/4" x 18"	--	42000	42001	42002	42003	42004	42005	42006	42007	42008	42009	42010	42011	42012	25
1/4" x 24"	--	42020	42021	42022	42023	42024	42025	42026	42027	42028	42029	42030	42031	42032	25
3/8" x 13"	--	42040	42041	42042	42043	42044	42045	42046	42047	42048	42049	42050	42051	42052	25
1/2" x 12"	--	42060	42061	42062	42063	42064	42065	42066	42067	42068	42069	42070	42071	42072	25
1/2" x 18"	--	42080	42081	42082	42083	42084	42085	42086	42087	42088	42089	42090	42091	42092	25
1/2" x 24"	--	42100	42101	42102	42103	42104	42105	42106	42107	42108	42109	42110	42111	42112	25
3/4" x 18"	42300	42301	42302	42303	42304	42305	42306	42307	42308	42309	42310	42311	42312	42313	25
3/4" x 20-1/2"	42322	42323	42324	42325	42326	42327	42328	42329	42330	42331	42332	42333	42334	42335	25
1" x 30"	--	--	42394	42395	42396	42397	42398	42399	42400	42401	42402	42403	42404	42405	12
1" x 42"	42406	42407	42408	42409	42410	42411	42412	42413	42414	42415	42416	42417	42418	42419	12
1" x 48"	42428	42429	42430	42431	42432	42433	42434	42435	42436	42437	42438	42439	42440	42441	24
1" x 132"	42442	42443	42444	42445	42446	42447	42448	42449	42450	42451	42452	42453	42454	42455	24
2" x 48"	42600	42601	42602	42603	42604	42605	42606	42607	42608	42609	42610	42611	42612	42613	12
2" x 60"	42614	42615	42616	42617	42618	42619	42620	42621	42622	42623	42624	42625	42626	42627	12
2" x 72"	42628	42629	42630	42631	42632	42633	42634	42635	42636	42637	42638	42639	42640	42641	12
2" x 132"	42650	42651	42652	42653	42654	42655	42656	42657	42658	42659	42660	42661	42662	42663	12
3" x 18"	42800	42801	42802	42803	42804	42805	42806	42807	42808	42809	42810	42811	42812	42813	10
3" x 21"	42814	42815	42816	42817	42818	42819	42820	42821	42822	42823	42824	42825	42826	42827	10
3" x 24"	42828	42829	42830	42831	42832	42833	42834	42835	42836	42837	42838	42839	42840	42841	10
3" x 132"	42842	42843	42844	42845	42846	42847	42848	42849	42850	42851	42852	42853	42854	42855	12
3-1/2" x 15-1/2"	43000	43001	43002	43003	43004	43005	43006	43007	43008	43009	43010	43011	43012	43013	10
4" x 21"	43200	43201	43202	43203	43204	43205	43206	43207	43208	43209	43210	43211	43212	43213	10
4" x 24"	43214	43215	43216	43217	43218	43219	43220	43221	43222	43223	43224	43225	43226	43227	10
4" x 36"	43228	43229	43230	43231	43232	43233	43234	43235	43236	43237	43238	43239	43240	43241	6
4" x 132"	43242	43243	43244	43245	43246	43247	43248	43249	43250	43251	43252	43253	43254	43255	12
6" x 48"	43500	43501	43502	43503	43504	43505	43506	43507	43508	43509	43510	43511	43512	43513	5
6" x 60"	43522	43523	43524	43525	43526	43527	43528	43529	43530	43531	43532	43533	43534	43535	10
6" x 89"	--	43536	43537	43538	43539	43540	43541	43542	43543	43544	--	--	--	--	10
6" x 108"	--	43545	43546	43547	43548	43549	43550	43551	43552	43553	--	--	--	--	10

See more sizes on next page.

ZIRCONIA & CERAMIC SANDING BELTS

Sanding Belts - Aluminum Oxide (con't.)

W x L	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	Qty
6" x 132"	43554	43555	43556	43557	43558	43559	43560	43561	43562	43563	43564	43565	43566	43567	10
6" x 158"	--	43568	43569	43570	43571	43572	43573	43574	43575	43576	--	--	--	--	10
6" x 264"	--	--	--	--	41004	41957	41003	41952	42168	--	--	--	--	--	4
6" x 306"	--	--	--	--	--	41371	41849	41372	--	--	--	--	--	--	4
6" x 308"	--	--	--	--	--	41312	41287	41473	--	--	--	--	--	--	4

SANDING BELTS - ZIRCONIA

GRINDING | DEBURRING | BLENDING | FINISHING - Made with tough, long lasting Zirconia grain on a heavy duty Y weight backing. Excels on high temperature alloys, titanium and stainless steel.



Sanding Belts - Zirconia

W x L	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
1/4" x 18"	--	42013	42014	42015	42016	42017	42018	42019	25
1/4" x 24"	--	42033	42034	42035	42036	42037	42038	42039	25
3/8" x 13"	--	42053	42054	42055	42056	42057	42058	42059	25
1/2" x 12"	--	42073	42074	42075	42076	42077	42078	42079	25
1/2" x 18"	--	42093	42094	42095	42096	42097	42098	42099	25
1/2" x 24"	--	42113	42114	42115	42116	42117	42118	42119	25
3/4" x 18"	42314	42315	42316	42317	42318	42319	42320	42321	25
3/4" x 20-1/2"	42336	42337	42338	42339	42340	42341	42342	42343	25
1" x 42"	42420	42421	42422	42423	42424	42425	42426	42427	12
2" x 72"	42642	42643	42644	42645	42646	42647	42648	42649	12
2" x 132"	41095	41096	41097	41098	41099	41100	41101	41102	12
3" x 132"	41103	41104	41105	41106	41107	41070	41079	41080	12
3-1/2" x 15-1/2"	42120	44928	44929	--	42204	42205	42206	42667	10
4" x 132"	43256	43257	41108	41109	41110	41111	41112	41113	12
6" x 48"	43514	43515	43516	43517	43518	43519	43520	43521	6

SANDING BELTS - CERAMIC

GRINDING | DEBURRING | BLENDING | FINISHING - Provides the longest lasting cut on non ferrous and ferrous metals. For sharpening, grinding welds, shaping, cutting and blending metals. Good for dense and hard woods.



Sanding Belts - Ceramic

W x L	24 Grit	36 Grit	40 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
1/2" x 18"	--	--	--	41066	41568	--	--	25
1/2" x 24"	--	--	--	44987	44948	41573	41576	25
3/4" x 18"	--	--	--	41067	41569	41574	--	25
3/4" x 20-1/2"	44992	--	43581	43577	41570	41008	--	25
2" x 72"	--	40997	41566	44924	44978	41930	--	12
3" x 79"	--	41565	41401	41303	--	--	--	12
3" x 132"	--	43586	41834	38026	38008	--	--	12
3-1/2" x 15-1/2"	--	--	41567	41839	41571	41575	41578	10
6" x 48"	--	42180	41915	41916	41572	--	--	6



PUMP SLEEVES & FINISHING BELTS / ROLLS

PUMP SLEEVES

SANDING | FINISHING - Aluminum Oxide, J weight, flexible resin cloth. Designed for use on inflatable drums. Primarily used in furniture and cabinet shops.



Belt / Drum Size		
Belt - W x L	Fits	Drum - Dia. x W
9" x 7-15/16"	>	2" x 9"
9" x 10-5/8"	>	3" x 9"
9" x 13-3/4"	>	4" x 9"
9" x 20"	>	6" x 9"
9" x 26-1/4"	>	8" x 9"

Pump Sleeves - Aluminum Oxide

Width x Length	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	Qty
9" x 10-5/8"	41114	41115	41116	41117	41118	41119	10
9" x 13-3/4"	41120	41121	44947	41122	44990	41123	10
9" x 20"	41124	41125	44983	41126	41127	41128	10
9" x 26-1/4"	42351	42350	42352	42179	42353	--	10

GLASS FINISHING BELTS

FINISHING | POLISHING - Silicon Carbide grain bonded on either X or Y weight backing. Used in wet or dry applications. For grinding, finishing and polishing glass, aluminum, hard cast iron, non ferrous metals, plastics, rubber and stone.



Glass Finishing Belts - Silicon Carbide

Width x Length	40 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	600 Grit	Qty
1-1/8" x 21"	41020	41021	41022	41023	41024	41025	41026	41027	41028	41029	41030	41031	10
4" x 106"	41032	41033	41034	41035	41036	41037	41038	41039	41040	41041	41042	41043	10

WIDE CLOTH BELTS

FINISHING | POLISHING - Aluminum Oxide, open coat Y weight backing. Washable. Use on wood, metals and composites. Use wet or dry.



Wide Cloth Belts - Aluminum Oxide

Width x Length	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	Qty
25" x 60"	44500	44501	44502	44503	44504	44505	5
36" x 60"	41129	44531	44532	44533	44534	44535	5
36" x 75"	41130	44524	44525	44526	44527	44528	5
37" x 60"	44508	44509	44510	44511	44512	44513	5
37" x 75"	44516	44517	44518	44519	44520	44521	5

ROLLS

Cloth Shop Rolls are a popular accessory in nearly every manufacturing facility, maintenance shop and metal fabrication shop. They're handy for light sanding, deburring, cleaning or removing an edge.

We also carry **Safety Tread Rolls**, for applications where a non-skid surface is required, such as on floors and equipment, where traction may be needed.

PREMIUM ABRASIVE CLOTH SHOP ROLLS

CLEANING | DEBURRING | BLENDING | FINISHING - Premium Aluminum Oxide shop rolls are available in a wide range of coarsenesses. Grits 40 to 60 are bonded to a durable X weight cloth. Grits 80 and finer are produced on a more flexible J weight backing. Individual rolls are packaged in a convenient dispenser carton.



ernö Premium Abrasive Cloth Shop Rolls - Aluminum Oxide

Width x Length	60 Grit	80 Grit	100 Grit	120 Grit	180 Grit	220 Grit	240 Grit	320 Grit	400 Grit	Qty
1" x 50 yds.	26327	26328	26329	26330	26332	26333	26334	26335	26336	1
1-1/2" x 50 yds.	26339	26340	26341	26342	26344	26345	26346	26347	26348	1
2" x 50 yds.	26351	26352	26353	26354	26356	26357	26358	26359	26360	1

ABRASIVE CLOTH SHOP ROLLS

CLEANING | DEBURRING | BLENDING | FINISHING - Aluminum Oxide abrasive in convenient X weight rolls. Use for hand sanding or thickness sander applications.



Abrasive Cloth Shop Rolls - Aluminum Oxide

Width x Length	60 Grit	80 Grit	100 Grit	120 Grit	Qty	Width x Length	60 Grit	80 Grit	100 Grit	120 Grit	Qty
3" x 50 yds.	51005	51006	51007	51008	1	5-1/8" x 50 yds.	51013	51014	51015	51016	1
4" x 50 yds.	51009	51010	51011	51012	1	6" x 50 yds.	51017	51018	51019	51020	1
5" x 50 yds.	51102	51028	51142	51029	1						

PERFORATED FOAM BACKED PAPER ROLLS

CLEANING | DEBURRING | BLENDING | FINISHING - Highly flexible for hand sanding of contours and flat sizes. Designed for processing wood, paints and primers and finishing of various shapes, edges and contours.



Perforated Foam Backed Paper Rolls

Width x Length x Roll Length	150 Grit	180 Grit	240 Grit	320 Grit	400 Grit	Qty
4-1/2" x 5-1/2" x 27 yds.	26029	26030	26031	26032	26033	1

FOAM BACKED CLOTH ROLLS

CLEANING | DEBURRING | BLENDING | FINISHING - Ideal for sanding profiled and irregular, hard-to-reach surfaces and general cleaning of metallic or painted surfaces, and fine sanding fillers. Foam applies pressure evenly and consistently.

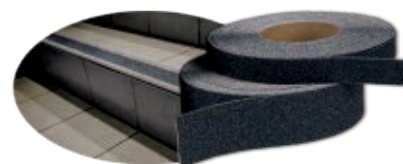


Cloth Laminated Sponges

Width x Length	80 Grit	120 Grit	150 Grit	180 Grit	220 Grit	Qty
4-1/2" x 10.94 yds.	51191	51192	51193	51194	51195	1

SAFETY TREAD ROLLS

Waterproof material with PSA back is impervious to grease, oil, water and most contaminants. Compatible with most smooth, clean surfaces. Available in General Purpose Medium for most applications and Heavy Duty Coarse for increased traction.



Safety Tread Rolls

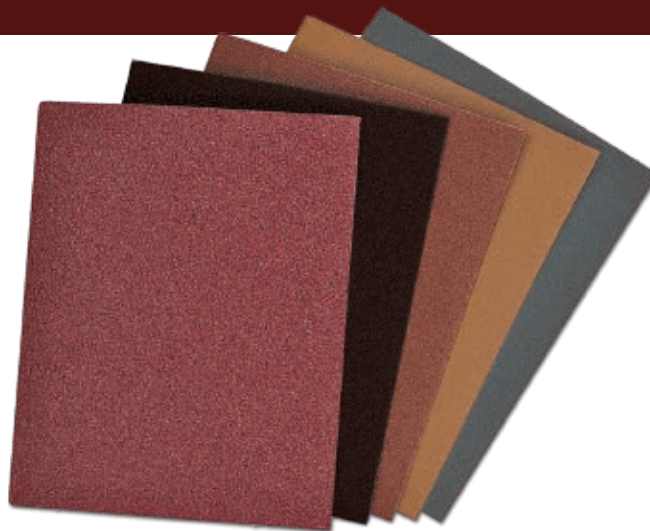
Width x Length	GP - Medium	HD - Coarse	Qty	Width x Length	GP - Medium	HD - Coarse	Qty
1" x 60 ft.	51183	51184	1	2" x 60 ft.	51185	51186	1

SHEETS, PAPER SHEETS

SHEETS

Finishing Paper Sheets are open coat to prevent loading. Used for dry sanding of paint, metal and wood.

Metal Cloth Sheets are a general purpose flexible cloth sheet, good for polishing to deburring. Waterproof sheets for finishing paint and lacquers.



Finishing Paper Sheet Weights

A Weight	C Weight	D Weight
Most Flexible	Medium Flexibility	Least Flexible

FINISHING PAPER SHEETS - ALUMINUM OXIDE

SANDING | FINISHING | POLISHING - Open coat to prevent loading. Dry sanding of paint, metal and wood.

Finishing Paper Sheets - Aluminum Oxide

Size	36D	40D	50D	60D	80D	100D	120C	150C	180A	220A	320A	Qty
9" x 11"	48180	48181	48182	48183	--	--	--	--	--	--	--	25
9" x 11"	--	--	--	--	48184	48185	48186	48187	--	--	--	50
9" x 11"	--	--	--	--	--	--	--	--	48188	48189	48190	100

STEARATE PAPER SHEETS - SILICON CARBIDE

SANDING | FINISHING | POLISHING - Durable open coat sheets with a special coating to resist loading. Good for wood or metal applications.

Stearate Paper Sheets - Silicon Carbide

Size	100A	120A	150A	180A	220A	240A	280A	320A	400A	Qty
9" x 11"	48146	48148	48150	48152	48153	48154	48155	48156	48157	100

GARNET PAPER SHEETS

SANDING | FINISHING | POLISHING - Sharp Garnet abrasive. Open coat for sanding soft woods. Available in Finishing Paper for fine sanding and Cabinet Paper for heavier sanding.

Garnet Finishing Paper Sheets

Size	80A	100A	120A	150A	180A	220A	Qty
9" x 11"	48116	--	--	--	--	--	50
9" x 11"	--	48117	48118	48119	48120	48121	100

Garnet Cabinet Paper Sheets

Size	50D	60D	80D	100C	120C	150C	Qty
9" x 11"	48124	48125	48126	--	--	--	50
9" x 11"	--	--	--	48127	48128	48129	100

WATERPROOF PAPER SHEETS - SILICON CARBIDE

SANDING | FINISHING | POLISHING - May be used wet or dry, for finishing metal, wood and painted surfaces.

9" x 11" Waterproof Paper Sheets - Silicon Carbide

80C	100C	120C	150C	180C	220A	240A	320A	400A	500A	600A	800A	1000A	1200A	1500A	2000A	Qty
48005	48006	48007	48008	48009	48010	48011	48013	48015	48016	48017	48235	48170	48018	48178	48234	50

METAL CLOTH SHEETS

DEBURRING | FINISHING | POLISHING - Aluminum Oxide. General purpose flexible cloth sheet. Good for polishing, deburring.

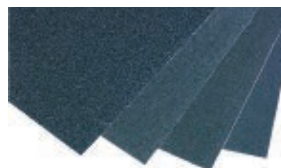


Metal Cloth Sheets

Size	40X	50X	60X	80J	100J	120J	150J	180J	220J	240J	280J	320J	400J	Qty
9" x 11"	48100	48101	48102	--	--	--	--	--	--	--	--	--	--	25
9" x 11"	--	--	--	48103	48104	48105	48106	48107	48108	48109	48110	48111	48112	50

EMERY CLOTH

CLEANING | POLISHING - Very flexible, for cleaning and polishing metal.



CROCUS CLOTH

POLISHING - Very flexible, for polishing metal.



Emery Cloth Sheets

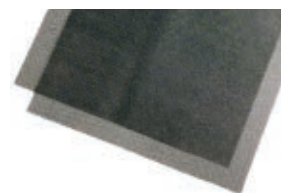
Size	Coarse (50)	Qty	Size	Medium (80)	Fine (120)	Qty
9" x 11"	48003	25	9" x 11"	48002	48001	50

Crocus Cloth Sheets

Size	Part #	Qty
9" x 11"	48115	50

SCREEN CLOTH SHEETS - SILICON CARBIDE

SANDING | FINISHING | POLISHING - Silicon Carbide grain on an open mesh material to reduce loading. Use wet or dry on wood, plaster, or any soft material where clogging or loading is a problem.



Screen Cloth Sheets - Silicon Carbide

Size	60	80	100	120	150	180	220	320	400	600	Qty
9" x 11"	48083	48166	48084	48158	48085	48159	48086	48087	48088	48089	25

DRYWALL SCREEN SHEETS - SILICON CARBIDE

SANDING - Abrasive grain bonded to a heavy-duty nylon mesh. The open structure of the sheet reduces loading and prolongs life.



Drywall Screen Sheets - Silicon Carbide

Size	60	80	100	120	150	180	220	320	Qty
3-5/16" x 11"	48217	48218	48219	48220	48221	48222	48223	48224	25
4-3/16" x 11"	48225	48226	48227	48228	48229	48230	48231	48232	25

HOOK AND LOOP BACKED SHEETS

SANDING | FINISHING | POLISHING - Aluminum Oxide paper sheets with velour backing for use in vibratory or orbital finishing sanders.



Hook and Loop Backed Sheets

Imperial	Metric	120	150	180	220	320	Qty
3" x 4-1/4"	75 x 110mm	48053	48045	48046	48054	48048	100
3-1/4" x 5"	81 x 133mm	48055	48056	48057	48058	48059	100
3-2/3" x 7"	93 x 178mm	48060	48061	48062	48063	48064	100
4-1/2" x 4-1/4"	115 x 110mm	48065	48066	48067	48068	48069	100
4-1/2" x 5"	115 x 127mm	48070	48071	48072	48073	48074	100

FILEBOARD SHEETS / SANDING BLOCKS & PADS / SPIRAL BANDS

FILEBOARD SHEETS

SANDING | FINISHING | POLISHING - Aluminum Oxide stearated C and E weight paper sheets designed for use on straight-line sanders. Available in plain, PSA and hook and loop styles.



Fileboard Sheets

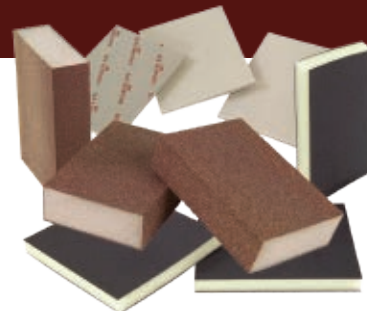
Type	Size	36E	40E	60E	80E	80C	100C	120C	150C	180C	Qty
PSA Gold - No Holes	2-3/4" x 16-1/2"	48191	48192	48193	48194	48195	48196	48197	48198	48199	100
H&L Gold - No Holes	2-3/4" x 16-1/2"	48200	48201	48233	48202	48203	48204	48205	48206	48207	100
Clip On Gold Sheets	2-3/4" x 17-1/2"	48208	48209	48210	48211	48212	48213	48214	48215	48216	100



SANDING BLOCKS & PADS

SANDING BLOCKS AND PADS

SANDING | FINISHING | POLISHING - Ideal for sanding a variety of surfaces, including wood, plastic, drywall and metal. Flexible, versatile and easy to hold. Use wet or dry.



FLEXIBLE SANDING PADS

ernö Flexible Sanding Pads - Single Sided

Size	60C	100M	180F	220VF	280UF	Qty
4-1/2" x 5-1/2" x 3/16"	26024	26025	26026	26027	26028	250

SANDING SPONGE PADS

ernö Sanding Pads - Double Sided

Size	80	120	180	220	Qty
5" x 4" x 1/2"	26034	26035	26036	26037	250

SANDING BLOCKS and DUAL GRIT SANDING BLOCKS

ernö Sanding Blocks and Dual Grit Sanding Blocks

Size	80	100	150	180	220	Dual Grit: 60M/36C	Dual Grit: 60M/100F	Qty
2-3/4" x 4" x 1"	26039	26040	26041	26042	26043	26044	26045	250



ABRASIVE SPECIALTIES

Abrasive Specialties include spiral bands, cartridge rolls, sanding stars and eyelet stars. They're used in unique finishing applications where traditional abrasive products won't fit.

SPIRAL BANDS - ALUMINUM OXIDE

CLEANING | GRINDING | DEBURRING | BLENDING | FINISHING - Used for edge sanding in or around holes, on metal and wood. Typically used on spindle sanders, portable tools and drill presses. Made from Aluminum Oxide cloth. Most commonly used with Rubber Expanding Drum Mandrels.

*See Accessories category for mounting hardware.



Spiral Bands are available in Zirconia and Ceramic abrasives upon request - please enquire.

Spiral Bands - Aluminum Oxide													
Dia. x Height	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	240 Grit	320 Grit	Qty
1/4" x 1/2"	--	23001	23002	23003	23004	23005	23006	23007	23008	23009	23010	23011	100
1/4" x 1"	--	23012	23013	23014	23015	23016	23017	23018	23019	23020	23021	23022	100
1/4" x 1-1/2"	--	23023	23024	23025	23026	23027	23028	23029	23030	23031	23032	23033	100
1/4" x 2"	--	23034	23035	23036	23037	23038	23039	23040	23041	23042	23043	23044	100
1/4" x 3"	--	23045	23046	23047	23048	23049	23050	23051	23052	23053	23054	23055	50
3/8" x 1/2"	--	23056	23057	23058	23059	23060	23061	23062	23063	23064	23065	23066	100
3/8" x 1"	--	23067	23068	23069	23070	23071	23072	23073	23074	23075	23076	23077	100
3/8" x 1-1/2"	--	23078	23079	23080	23081	23082	23083	23084	23085	23086	23087	23088	100
3/8" x 2"	--	23089	23090	23091	23092	23093	23094	23095	23096	23097	23098	23099	100
3/8" x 3"	--	23100	23101	23102	23103	23104	23105	23106	23107	23108	23109	23110	50
1/2" x 1/2"	23111	23112	23113	23114	23115	23116	23117	23118	23119	23120	23121	23122	100
1/2" x 1"	23123	23124	23125	23126	23127	23128	23129	23130	23131	23132	23133	23134	100
1/2" x 1-1/2"	23135	23136	23137	23138	23139	23140	23141	23142	23143	23144	23145	23146	100
1/2" x 2"	23147	23148	23149	23150	23151	23152	23153	23154	23155	23156	23157	23158	100
1/2" x 3"	23159	23160	23161	23162	23163	23164	23165	23166	23167	23168	23169	23170	100
1/2" x 4-1/2"	23171	23172	23173	23174	23175	23176	23177	23178	23179	23180	23181	23182	50
1/2" x 6"	23183	23184	23185	23186	23187	23188	23189	23190	23191	23192	23193	23194	25
1/2" x 9"	23195	23196	23197	23198	23199	23200	23201	23202	23203	23204	23205	23206	25
3/4" x 1/2"	23207	23208	23209	23210	23211	23212	23213	23214	23215	23216	23217	23218	100
3/4" x 3/4"	23219	23220	23221	23222	23223	23224	23225	23226	23227	23228	23229	23230	100
3/4" x 1"	23231	23232	23233	23234	23235	23236	23237	23238	23239	23240	23241	23242	100
3/4" x 1-1/2"	23243	23244	23245	23246	23247	23248	23249	23250	23251	23252	23253	23254	100
3/4" x 2"	23255	23256	23257	23258	23259	23260	23261	23262	23263	23264	23265	23266	100
3/4" x 3"	23267	23268	23269	23270	23271	23272	23273	23274	23275	23276	23277	23278	50
3/4" x 4-1/2"	23279	23280	23281	23282	23283	23284	23285	23286	23287	23288	23289	23290	50
3/4" x 6"	23291	23292	23293	23294	23295	23296	23297	23298	23299	23300	23301	23302	25
3/4" x 9"	23303	23304	23305	23306	23307	23308	23309	23310	23311	23312	23313	23314	25
1" x 1/2"	23315	23316	23317	23318	23319	23320	23321	23322	23323	23324	23325	23326	100
1" x 3/4"	23327	23328	23329	23330	23331	23332	23333	23334	23335	23336	23337	23338	100
1" x 1"	23339	23340	23341	23342	23343	23344	23345	23346	23347	23348	23349	23350	100
1" x 1-1/2"	23351	23352	23353	23354	23355	23356	23357	23358	23359	23360	23361	23362	100
1" x 2"	23363	23364	23365	23366	23367	23368	23369	23370	23371	23372	23373	23374	100
1" x 3"	23375	23376	23377	23378	23379	23380	23381	23382	23383	23384	23385	23386	50
1" x 4-1/2"	23387	23388	23389	23390	23391	23392	23393	23394	23395	23396	23397	23398	50
1" x 6"	23399	23400	23401	23402	23403	23404	23405	23406	23407	23408	23409	23410	25
1" x 9"	23411	23412	23413	23414	23415	23416	23417	23418	23419	23420	23421	23422	25
1-1/4" x 1"	23423	23424	23425	23426	23427	23428	23429	23430	23431	23432	23433	23434	100
1-1/4" x 1-1/2"	23435	23436	23437	23438	23439	23440	23441	23442	23443	23444	23445	23446	100
1-1/4" x 2"	23447	23448	23449	23450	23451	23452	23453	23454	23455	23456	23457	23458	100
1-1/2" x 1/2"	23459	23460	23461	23462	23463	23464	23465	23466	23467	23468	23469	23470	100
1-1/2" x 3/4"	23471	23472	23473	23474	23475	23476	23477	23478	23479	23480	23481	23482	100
1-1/2" x 1"	23483	23484	23485	23486	23487	23488	23489	23490	23491	23492	23493	23494	100
1-1/2" x 1-1/2"	23495	23496	23497	23498	23499	23500	23501	23502	23503	23504	23505	23506	100
1-1/2" x 2"	23507	23508	23509	23510	23511	23512	23513	23514	23515	23516	23517	23518	100
1-1/2" x 3"	23519	23520	23521	23522	23523	23524	23525	23526	23527	23528	23529	23530	50
1-1/2" x 4-1/2"	23531	23532	23533	23534	23535	23536	23537	23538	23539	23540	23541	23542	50
1-1/2" x 6"	23543	23544	23545	23546	23547	23548	23549	23550	23551	23552	23553	23554	25

See more sizes on next page.



SPIRAL BANDS

Spiral Bands - con't.

Dia. x Height	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	240 Grit	320 Grit	Qty
1-1/2" x 9"	23555	23556	23557	23558	23559	23560	23561	23562	23563	23564	23565	23566	25
2" x 1/2"	23567	23568	23569	23570	23571	23572	23573	23574	23575	23576	23577	23578	100
2" x 3/4"	23579	23580	23581	23582	23583	23584	23585	23586	23587	23588	23589	23590	100
2" x 1"	23591	23592	23593	23594	23595	23596	23597	23598	23599	23600	23601	23602	100
2" x 1-1/2"	23603	23604	23605	23606	23607	23608	23609	23610	23611	23612	23613	23614	100
2" x 2"	23615	23616	23617	23618	23619	23620	23621	23622	23623	23624	23625	23626	100
2" x 3"	23627	23628	23629	23630	23631	23632	23633	23634	23635	23636	23637	23638	50
2" x 4-1/2"	23639	23640	23641	23642	23643	23644	23645	23646	23647	23648	23649	23650	50
2" x 6"	23651	23652	23653	23654	23655	23656	23657	23658	23659	23660	23661	23662	25
2" x 9"	23663	23664	23665	23666	23667	23668	23669	23670	23671	23672	23673	23674	25
2-1/2" x 1"	23675	23676	23677	23678	23679	23680	23681	23682	23683	23684	23685	23686	100
2-1/2" x 2"	23687	23688	23689	23690	23691	23692	23693	23694	23695	23696	23697	23698	100
2-1/2" x 3"	23699	23700	23701	23702	23703	23704	23705	23706	23707	23708	23709	23710	50
3" x 1/2"	23711	23712	23713	23714	23715	23716	23717	23718	23719	23720	23721	23722	100
3" x 1"	23723	23724	23725	23726	23727	23728	23729	23730	23731	23732	23733	23734	100
3" x 1-1/2"	23735	23736	23737	23738	23739	23740	23741	23742	23743	23744	23745	23746	100
3" x 2"	23747	23748	23749	23750	23751	23752	23753	23754	23755	23756	23757	23758	100
3" x 3"	23759	23760	23761	23762	23763	23764	23765	23766	23767	23768	23769	23770	50
3" x 4-1/2"	23771	23772	23773	23774	23775	23776	23777	23778	23779	23780	23781	23782	50
3" x 6"	23783	23784	23785	23786	23787	23788	23789	23790	23791	23792	23793	23794	25
3" x 9"	23795	23796	23797	23798	23799	23800	23801	23802	23803	23804	23805	23806	25
4" x 1"	23807	23808	23809	23810	23811	23812	23813	23814	23815	23816	23817	23818	100
4" x 1-1/2"	23819	23820	23821	23822	23823	23824	23825	23826	23827	23828	23829	23830	100
4" x 2"	23831	23832	23833	23834	23835	23836	23837	23838	23839	23840	23841	23842	100
4" x 3"	23843	23844	23845	23846	23847	23848	23849	23850	23851	23852	23853	23854	50
4" x 4-1/2"	23855	23856	23857	23858	23859	23860	23861	23862	23863	23864	23865	23866	50
4" x 6"	23867	23868	23869	23870	23871	23872	23873	23874	23875	23876	23877	23878	25
4" x 9"	23879	23880	23881	23882	23883	23884	23885	23886	23887	23888	23889	23890	25
6" x 1"	23891	23892	23893	23894	23895	23896	23897	23898	23899	23900	23901	23902	100
6" x 1-1/2"	23903	23904	23905	23906	23907	23908	23909	23910	23911	23912	23913	23914	100
6" x 2"	23915	23916	23917	23918	23919	23920	23921	23922	23923	23924	23925	23926	100
6" x 3"	23927	23928	23929	23930	23931	23932	23933	23934	23935	23936	23937	23938	25

Spiral Bands are available in Zirconia and Ceramic abrasives upon request - please enquire.

SPIRAL BANDS - ALUMINUM OXIDE, PACKAGED

Our most popular sizes and grits in convenient packaging. Ideal for retail and shop applications.



Spiral Bands - Aluminum Oxide, Packaged

Dia. x Height x Pkg/Qty	60 Grit	80 Grit	120 Grit	Qty	Dia. x Height x Pkg/Qty	60 Grit	80 Grit	120 Grit	Qty
1/2" x 4-1/2" x 10/pkg	23175-PKG	23176-PKG	23178-PKG	1	1" x 5-1/2" x 5/pkg	24306-PKG	24307-PKG	24308-PKG	1
3/4" x 4-1/2" x 10/pkg	23283-PKG	23284-PKG	23286-PKG	1	1-1/2" x 5-1/2" x 3/pkg	24048-PKG	23993-PKG	23996-PKG	1
1" x 4-1/2" x 5/pkg	23391-PKG	23392-PKG	23394-PKG	1	2" x 5-1/2" x 3/pkg	24421-PKG	23994-PKG	23997-PKG	1
1-1/2" x 4-1/2" x 5/pkg	23535-PKG	23536-PKG	23538-PKG	1	1/2" x 6" x 10/pkg	23187-PKG	23188-PKG	23190-PKG	1
2" x 4-1/2" x 3/pkg	23643-PKG	23644-PKG	23646-PKG	1	3/4" x 6" x 10/pkg	23295-PKG	23296-PKG	23298-PKG	1
3" x 4-1/2" x 2/pkg	23775-PKG	23776-PKG	23778-PKG	1	1" x 6" x 5/pkg	23403-PKG	23404-PKG	23406-PKG	1
1/4" x 5-1/2" x 10/pkg	24089-PKG	24101-PKG	24687-PKG	1	1-1/2" x 6" x 3/pkg	23547-PKG	23548-PKG	23550-PKG	1
1/2" x 5-1/2" x 10/pkg	24288-PKG	24102-PKG	24290-PKG	1	2" x 6" x 3/pkg	23655-PKG	23656-PKG	23658-PKG	1
3/4" x 5-1/2" x 10/pkg	24303-PKG	24420-PKG	24304-PKG	1					

STRAIGHT & FULL TAPERED CARTRIDGE ROLLS

STRAIGHT CARTRIDGE ROLLS

CLEANING | GRINDING | DEBURRING | BLENDING | FINISHING -

Ideal for blending, deburring, or finishing of holes. Other sizes

available upon request. Made from Aluminum Oxide cloth.

*See Accessories category for mounting hardware.



Straight Cartridge Rolls - Aluminum Oxide

Dia x Length x Hole	40 Grit	60 Grit	80 Grit	100 Grit	120 Grit	180 Grit	240 Grit	Qty
1/4" x 1" x 1/8"	14001	14002	14003	14004	14005	14006	14007	100
1/4" x 1-1/2" x 1/8"	14008	14009	14010	14011	14012	14013	14014	100
1/4" x 2" x 1/8"	14015	14016	14017	14018	14019	14020	14021	100
5/16" x 1-1/2" x 1/8"	14022	14023	14024	14025	14026	14027	14028	100
3/8" x 1" x 1/8"	14029	14030	14031	14032	14033	14034	14035	100
3/8" x 1-1/2" x 1/8"	14036	14037	14038	14039	14040	14041	14042	100
3/8" x 2" x 1/8"	14043	14044	14045	14046	14047	14048	14049	100
1/2" x 1" x 1/8"	14050	14051	14052	14053	14054	14055	14056	100
1/2" x 1-1/2" x 1/8"	14057	14058	14059	14060	14061	14062	14063	100
1/2" x 2" x 1/8"	14064	14065	14066	14067	14068	14069	14070	100
5/8" x 1" x 1/8"	14071	14072	14073	14074	14075	14076	14077	100
5/8" x 1-1/2" x 3/16"	14078	14079	14080	14081	14082	14083	14084	100
5/8" x 2" x 3/16"	14085	14086	14087	14088	14089	14090	14091	100
3/4" x 1" x 3/16"	14092	14093	14094	14095	14096	14097	14098	100
3/4" x 1-1/2" x 1/8"	14099	14100	14101	14102	14103	14104	14105	100
3/4" x 1-1/2" x 3/16"	14106	14107	14108	14109	14110	14111	14112	100

Straight Cartridge Rolls - Zirconia

Dia x Length x Hole	50 Grit	60 Grit	80 Grit	Qty
3/8" x 1-1/2" x 1/8"	14315	14316	14317	100
1/2" x 1-1/2" x 1/8"	14245	14283	14284	100

Zirconia Straight Cartridge Rolls are ideal for hard metal sanding.



FULL TAPERED CARTRIDGE ROLLS

CLEANING | GRINDING | DEBURRING | BLENDING | FINISHING -

Ideal for blending, deburring, or finishing of holes. Other sizes available

upon request. Made from Aluminum Oxide cloth. Other product types

also available. *See Accessories category for mounting hardware.



Full Tapered Cartridge Rolls

Dia x Length x Hole	40 Grit	60 Grit	80 Grit	100 Grit	120 Grit	180 Grit	240 Grit	Qty
3/8" x 1" x 1/8"	14148	14149	14150	14151	14152	14153	14154	100
3/8" x 1-1/2" x 1/8"	14155	14156	14157	14158	14159	14160	14161	100
1/2" x 1" x 1/8"	14162	14163	14164	14165	14166	14166	14168	100
1/2" x 1-1/2" x 1/8"	14169	14170	14171	14172	14173	14174	14175	100
5/8" x 1-1/2" x 1/8"	14176	14177	14178	14179	14180	14181	14182	100
5/8" x 2" x 1/8"	14183	14184	14185	14186	14187	14188	14189	100
3/4" x 1-1/2" x 1/8"	14190	14191	14192	14193	14194	14195	14196	100
1" x 1-1/2" x 3/16"	14197	14198	14199	14200	14201	14202	14203	100
1" x 2" x 1/4"	14204	14205	14206	14207	14208	14209	14210	100

DISCS

SANDING STARS

SANDING | FINISHING | POLISHING - Excellent for sanding, scuffing and blending wood or metal. Ideal choice to replace hand sanding on contoured or molded surfaces.



Sanding Stars

Size	80 Grit	100 Grit	150 Grit	180 Grit	220 Grit	320 Grit	400 Grit	Qty
4" Dia. x 1/2" Hole	28001	28002	28004	28005	28006	28007	28008	5
4" Dia. x 1/4" Shank	28009	28010	28012	28013	28014	28015	28016	5
8" Dia. x 1" Hole	28017	28018	28020	28021	28022	28023	28024	5
Mandrel for Sanding Stars with 1/2" Center Hole			13045					

THREADED EYELET STARS

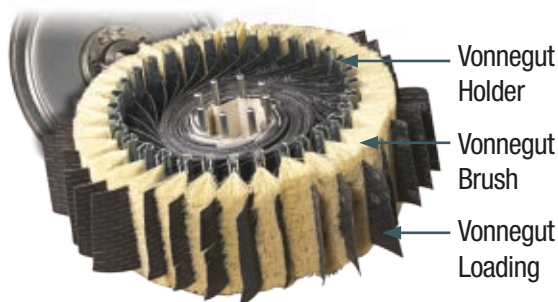
SANDING | FINISHING | POLISHING - Designed for deburring, polishing and finishing of internal areas. Excellent for I.D. finishing. Most grains, grits and backings available. *See Accessories category for mounting hardware.



Threaded Eyelet Stars

Size	60 Grit	80 Grit	100 Grit	120 Grit	180 Grit	Qty
2" x (8-32) Eyelet	29001	29002	29003	29004	29005	100
2-1/2" x (8-32) Eyelet	29006	29007	29008	29009	29010	100
3" x (1/4-20) Eyelet	29011	29012	29013	29014	29015	100
3-1/2" x (1/4-20) Eyelet	29016	29017	29018	29019	29020	100
4" x (1/4-20) Eyelet	29021	29022	29023	29024	29025	100

VONNEGUT FLAP WHEEL PARTS



Compared to other polishing wheels, the Vonnegut Flap Wheel is more aggressive than nylon wheels and less aggressive than flap wheels. They reduce rejection rates associated with sanding mouldings and shaped wooden parts and provides consistent finishes to both flat and intricate surfaces. Cushioning bristles work the abrasive strips into and around corners, fluted and hollow surfaces and small openings.

Complete Assemblies are available upon request - please enquire.

VONNEGUT LOADINGS*

FINISHING | POLISHING - Silicon Carbide grain on X weight backing. Slashed pattern gives flexibility in sanding contour shapes and intricate shapes. Loadings used to refill Vonnegut wheels. Used for woodworking, but can be used for finishing metal, plastic and fiberglass.



Vonnegut Loadings

Size	Stagger	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	320 Grit	Min Assy.
4" x 19-3/8"	1/4" Staggered	30032	30033	30034	30035	30036	30051	8
6" x 19-3/8"	1/4" Staggered	30038	30039	30037	30040	--	--	8

*SOLD BY ASSEMBLY - Assembly includes 4 strips of abrasives and one leader cloth (see figure 1A).

COMPLETE LOADING REQUIRES: 16 brush unit - 4 Assemblies (16 abrasive strips) / 32 brush unit - 8 Assemblies (32 abrasive strips)

VONNEGUT REPLACEMENT BRUSHES & HOLDERS

FINISHING | POLISHING - For use with Vonnegut Loadings.



Vonnegut Brush Replacements and Holders

4"	Part #	Qty	4"	Part #	Qty	6"	Part #	Qty	6" Brush	Part #	Qty
Brush	88899	16	Holder	88925	16	Brush	88897	16	Holder	88898	16

FLOORING SANDPAPERS AND PADS

Our Sanding Abrasives offer strength and durability, for even the toughest floor sanding jobs. We have a wide selection of abrasives, from 16-Combo to 120 grit and up to 220 grit for Sanding Screens, plus a range of Floor Sanding Pads, to provide superior results in the floor sanding industry.

SANDING BELTS FOR DRUM SANDERS

SANDING | FINISHING - Available in 2 sizes and 3 abrasive types. Fits most Drum Sanders.

Sanding Belts for Drum Sanders: 7-7/8" x 29-1/2"

Abrasive	16 Grit	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
Silicon Carbide	41800	41801	41802	--	--	--	--	--	--	5
Silicon Carbide	--	--	--	41803	41804	41805	41806	41807	41808	10
Zirconia	--	42213	42209	42214	42215	42210	42211	42216	42217	10
Ceramic	--	--	41438	41439	41440	41441	41442	41443	--	5

Sanding Belts for Drum Sanders: 8" x 19"

Abrasive	16 Grit	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
Silicon Carbide	41799	42138	15222	--	--	--	--	--	--	5
Silicon Carbide	--	--	--	42139	15223	42140	42141	42142	42143	10



PSA SHEETS FOR BUFF SANDERS

SANDING | FINISHING - Available in 2 sizes and 9 grits, with adhesive backing. Fits most Square Buff Sanders.

PSA Floor Sheets for Buff Sanders

Size	16-Combo	24-Combo	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
12" x 18"	48246	48247	48248	48249	15226	48250	48244	48243	48245	10



SHEETS FOR DRUM SANDERS

SANDING | FINISHING - Available in 2 sizes and 9 grits. Fits most Drum Sanders.

Floor Sheets for Drum Sanders - CP152 Notched Sheets

Size	16-Combo	24-Combo	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
8" x 19-1/2"	48251	48252	48253	48254	15227	48255	48256	48257	48259	25

Floor Sheets for Drum Sanders - CP136 Sheets

Size	16-Combo	24-Combo	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
8" x 20-3/16"	48277	48278	15229	48279	15230	48280	48281	48282	48283	25



EDGER DISCS FOR EDGE SANDERS

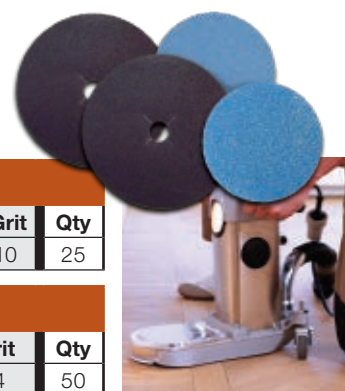
SANDING | FINISHING - Available in a range of grits. Used on hand-held Edger Machines to sand areas where a Drum/Belt Sander can't reach.

Edger Discs for Edge Sanders - Plain, Silicon Carbide

Dia./Hole	16-Combo	24-Combo	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
7" x 7/8"	45801	45802	45804	45805	45806	45807	45808	45809	45810	25

Edger Discs for Edge Sanders - Hook and Loop, Zirconia

Dia./Hole	24 Grit	36 Grit	40 Grit	Qty	60 Grit	80 Grit	100 Grit	120 Grit	Qty
5" x 0"	15908	15909	15910	25	15911	15912	15913	15914	50



FLOOR SANDING SCREEN DISCS, ROLLS AND PADS

SANDING DISCS FOR ORBITAL SANDERS

SANDING | FINISHING - Available in 2 sizes and 10 grits. Fits most Orbital Sanders.

Sanding Discs for Floor Sanding

Dia./Hole	12 Grit	16-Combo	24-Combo	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
16" x 2"	15208	15209	15211	15212	15213	15214	15215	15216	15217	15218	10
17" x 2"	15745	15728	15729	15220	15730	15221	15731	15732	15733	15734	10

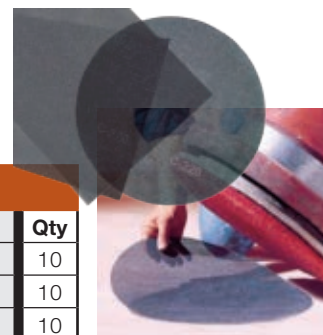


SANDING SCREEN DISCS AND SCREEN PADS

SANDING | FINISHING - Available in 3 sizes and 7 grits to fit Disc Sanders or Buff Sanders.

Sanding Screen Discs and Screen Pads

Size	60 Grit	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	Qty
16" dia. x 0 Hole	15811	15812	15813	15814	15815	15816	15817	10
17" dia. x 0 Hole	15822	15823	15824	15825	15826	15827	15828	10
12" x 18"	15233	15234	15235	15236	15237	15238	15239	10



FLOOR SANDING ROLLS FOR DRUM SANDERS

SANDING | FINISHING - Silicon Carbide in 8 grits. For floor Drum Sanders.

Floor Sanding Rolls for Drum Sanding

Width/Roll	24 Grit	36 Grit	40 Grit	50 Grit	60 Grit	80 Grit	100 Grit	120 Grit	Qty
8" x 25m	51549	51550	51551	51552	51553	51554	51555	51556	1



FLOOR SANDING PADS

Available in 2 sizes and 5 types to fit Disc Sanders or Buff Sanders. See below for descriptions and applications.

Floor Sanding Pads

Size	White	Tan	Red	Green	Black	Qty
16" dia.	27029	15242	15241	15243	15244	5
17" dia.	27009	27017	27018	27016	27008	5
12" x 18"	48286	48287	48295	48288	48296	5



FLOOR SANDING PAD TYPES:

An industry standard colour-coding system helps determine the type of Sanding Pad required. Here is a brief description of the pads and their applications:



WHITE: A non-aggressive pad for polishing a clean, dry floor. They can be used on any surface, but are not designed for high speed applications. Also used for screen sanding.



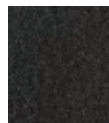
TAN: Slightly less aggressive wet stripping pad. Quickly cuts through old finish, dirt and build-up. High resiliency helps to conform to uneven floors.



RED: A conventional, multi-purpose pad for wet and dry buffing and daily cleaning. Quickly cleans and removes scuff marks and enhances floor appearance.



GREEN: Heavy-duty deep scrubbing pad is ideal for scrub and recoat applications. Removes worn or damaged floor finish. Ideal for square sheet sanding of decks and patios.



BLACK: Aggressive, heavy-duty pad for wet stripping performance. Quickly cuts through old finish, dirt and build-up. High resiliency helps to conform to uneven floors.

CUT OFF WHEELS

Our offering of Cut Off Wheels includes thin cut off wheels in diameters 1" through 7" and large diameter cut off wheels, for stationary machines. Used for all metal applications, including aluminum, stainless and specialty steels.

SMALL DIAMETER CUT OFF WHEELS - TYPE 1

CUTTING - General purpose metal/stainless wheels for cutting with portable tools. Excellent performance.



ernö Small Diameter Cut Off Wheels - Type 1					TYPE 1 - FLAT				
Dia. x Thick x Arbour	A36	A60	Max. RPM	Qty	Dia. x Thick x Arbour	A36	A60	Max. RPM	Qty
2" x 1/32" x 3/8"	--	60001	30,000	50	3" x 1/32" x 3/8"	--	60111	25,000	50
2" x 1/16" x 3/8"	60003	--	30,000	50	3" x 1/16" x 3/8"	60013	--	25,000	50
2" x 1/8" x 3/8"	60005	--	30,000	40					

CUT OFF WHEELS, .045 STAINLESS - TYPE 1 and TYPE 27

CUTTING - Designed for quick, burr free cutting applications, including stainless steel.



ernö Cut Off Wheels, .045 Stainless - Type 1				
Dia. x Thick x Arbour	A60S	Max. RPM	Qty	
4-1/2" x .045 x 7/8"	25800	13,300	25	
5" x .045 x 7/8"	25801	12,250	25	
6" x .045 x 7/8"	25835	10,200	25	
Dia. x Thick x Arbour	A46	Max. RPM	Qty	
7" x 1/16" x 7/8"	25809	8,500	25	

ernö Cut Off Wheels, .045 Stainless - Type 27				
Dia. x Thick x Arbour	A60S	Max. RPM	Qty	
4-1/2" x .045 x 7/8"	25802	13,300	25	
5" x .045 x 7/8"	25803	12,250	25	
6" x .045 x 7/8"	25842	10,200	25	
Dia. x Thick x Arbour	A46	Max. RPM	Qty	
7" x 1/16" x 7/8"	25818	8,500	25	

CUT OFF WHEELS - ALUMINUM

CUTTING - Extra thin Cut Off Wheels for aluminum, brass and non ferrous metals. The soft structure of the wheel prevents clogging.



ernö Cut Off Wheels - Aluminum				
Dia. x Thick x Arbour	AL60S	Max. RPM	Qty	
4-1/2" x 0.40 x 7/8"	25812	13,300	25	
Dia. x Thick x Arbour	AL60S	Max. RPM	Qty	
5" x 0.40 x 7/8"	25813	12,200	25	

CUT OFF WHEELS

CUT OFF WHEELS, 3/32" and 1/8" - TYPE 27 STEEL / STAINLESS

CUTTING - A more durable wheel used for thicker cuts on steel or stainless steel.

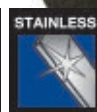


erno Cut Off Wheels, 3/32" and 1/8" - Type 27

Dia. x Thick x Arbour	A30R	Max. RPM	Qty	Dia. x Thick x Arbour	A30R	Max. RPM	Qty
4-1/2" x 3/32" x 7/8"	25825	13,300	25	5" x 1/8" x 7/8"	25807	12,200	25
5" x 3/32" x 7/8"	25808	12,200	25	7" x 1/8" x 7/8"	25810	8,500	25

COMB-ë 2.5mm COMBINATION CUTTING AND GRINDING WHEELS - TYPE 27 STEEL / STAINLESS

CUTTING | **GRINDING** - Used for cutting and light grinding applications. One wheel for both applications.

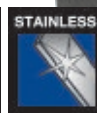


erno Comb-e Wheels, 2.5mm - Type 27, Steel / Stainless

Dia. x Thick x Arbour	SS46S	Max. RPM	Qty	Dia. x Thick x Arbour	SS46S	Max. RPM	Qty
4-1/2" x 2.5mm x 7/8"	25820	13,300	25	5" x 2.5mm x 7/8"	25821	12,500	25

LOW HORSEPOWER CUT OFF WHEELS - TYPE 1 STEEL / STAINLESS

CUTTING - Large diameter cut off wheels for portable/stationary saws. Quick cutting.



erno Low Horsepower Cut Off Wheels - Type 1, Steel / Stainless

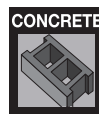
Dia. x Thick x Arbour	A36P	Max. RPM	Qty	Dia. x Thick x Arbour	A36P	Max. RPM	Qty
12" x 7/64" x 1"	25830	5,100	10	14" x 7/64" x 1"	25831	4,050	10

HIGH SPEED GAS SAW BLADES, STEEL OR CONCRETE

CUTTING - Large diameter cut off wheels for construction gas powered high speed saws.



OR



erno High Speed Gas Saw Blades - Type 1, Steel

Dia. x Thick x Arbour	A30Q	Max. RPM	Qty	Dia. x Thick x Arbour	A24Q	Max. RPM	Qty
12" x 9/64" x 20mm	25832	5,100	10	14" x 9/64" x 20mm	25833	4,400	10
				14" x 9/64" x 1"	25841	4,400	10

erno High Speed Gas Saw Blades - Type 1, Concrete

Dia. x Thick x Arbour	C24R	Max. RPM	Qty	Dia. x Thick x Arbour	C24R	Max. RPM	Qty
12" x 5/32" x 20mm	25836	5,100	10	14" x 5/32" x 20mm	25837	4,400	10

DEPRESSED CENTRE GRINDING WHEELS

Depressed center grinding wheels are for portable grinding machines and used in fabricating or off site maintenance operations. Available for grinding steel, stainless and high alloy steels.



GRINDING WHEELS, STEEL - TYPE 27

GRINDING | CLEANING - Standard grinding wheel for grinding and cleaning of welds and stock removal.

erno Grinding Wheels, Steel - Type 27

Dia. x Thick x Arbour	A24R	Max. RPM	Qty	Dia. x Thick x Arbour	A24R	Max. RPM	Qty
4-1/2" x 1/4" x 7/8"	25804	13,300	10	7" x 1/4" x 7/8"	25806	8,500	10
5" x 1/4" x 7/8"	25805	12,250	10				

GRINDING WHEELS, CAST & HIGH ALLOY STEEL - TYPE 27



GRINDING | CLEANING - Premium grain grinding wheel for use on hard to grind surfaces. Aggressive stock removal.

Dia. x Thick x Arbour	ZAC24R	Max. RPM	Qty
7" x 1/4" x 7/8"	25819	8,500	10



GRINDING WHEELS, STAINLESS - TYPE 27

GRINDING | CLEANING - Standard grinding wheel for stainless steel. Provides less loading of grinding surface.

erno Grinding Wheels, Stainless - Type 27

Dia. x Thick x Arbour	SS24R	Max. RPM	Qty	Dia. x Thick x Arbour	SS24R	Max. RPM	Qty
4-1/2" x 1/4" x 7/8"	25815	13,300	10	7" x 1/4" x 7/8"	25817	8,500	10
5" x 1/4" x 7/8"	25816	12,250	10				

REINFORCED CUT OFF WHEELS

Reinforced Cut Off Wheels are for use on fixed based cutting machines where work is not firmly clamped and the wheel operates on a controlled cutting plane, with no twists or lateral stresses.

REINFORCED CUT OFF WHEELS

CUTTING - Ideal for precise thin cutting. Reinforced for safety. Used for cutting tool steels and exotic alloys.



erno Reinforced Cut Off Wheels

Dia. x Thick x Arbour	A60	Max. RPM	Qty	Dia. x Thick x Arbour	A60	Max. RPM	Qty
7" x 1/16" x 1-1/4"	60247	6,550	10	8" x 1/16" x 1-1/4"	60256	5,730	10

CUP STONES & SEMI-FLEX DISCS / PLUGS & CONES



CUP STONES AND SEMI-FLEX DISCS

Our Semi-Flex Discs and Cup Stones provide the right product for cleaning and grinding concrete. Cup Stones give a very high stock removal rate, making them ideal for coarse and aggressive grinding. Semi-Flex Grinding Discs should be used with spiral rubber backing pads of the same size.

CUP STONES

GRINDING | CLEANING -
Type 11, available in 3 sizes.



Cup Stones			
Size	C16 Grit	Applicaton	Qty
4" x 2" x 5/8-11	19030	Concrete	1
5" x 2" x 5/8-11	19031	Concrete	1
5" x 2" x 5/8-11	19044	Concrete	1

SEMI-FLEX DISCS

GRINDING | CLEANING -
Available in 2 sizes. Requires
Spiral Backing Pad (pg. 47).



Semi-Flex Discs			
Size	C16 Grit	Applicaton	Qty
4-1/2" x 7/8"	15712	Concrete	10
7" x 7/8"	15716	Concrete	10



PLUGS AND CONES

Resin bond Plug and Cone Wheels are used primarily with portable grinders, to remove excess weld seams, clean metal before welding, painting or plating, remove parting lines and imperfections and smooth rough castings.



PLUGS AND CONES - TY16

GRINDING | CLEANING | DEBURRING | BLENDING



Plugs and Cones - TY16							
Size	Grit	Part #	Qty	Size	Grit	Part #	Qty
1-1/4" x 3" x 5/8-11	A20	19000	10	2-1/2" x 3" x 5/8-11	A16	19014	10
1-1/2" x 3" x 5/8-11	A24	19002	10	2-3/4" x 3-1/2" x 5/8-11	A16	19004	10
2" x 3" x 5/8-11	A16	19003	10	3" x 4" x 5/8-11	A16	19021	10
2-1/4" x 3" x 5/8-11	A16	19024	10				

PLUGS AND CONES - TY18

GRINDING | CLEANING | DEBURRING | BLENDING



Plugs and Cones - TY18							
Size	Grit	Part #	Qty	Size	Grit	Part #	Qty
1-1/2" x 3" x 5/8-11	A24	19007	10	2" x 4" x 5/8-11	A20	19009	10
2" x 3" x 5/8-11	A16	19008	10	3" x 4" x 5/8-11	A20	19010	10

PLUGS AND CONES - TY18R

GRINDING | CLEANING | DEBURRING | BLENDING



Plugs and Cones - TY18R							
Size	Grit	Part #	Qty	Size	Grit	Part #	Qty
1-1/2" x 3" x 5/8-11	A16	19011	10	3" x 4" x 5/8-11	A20	19013	10
2" x 3" x 5/8-11	A16	19012	10				



BENCH WHEELS AND MOUNTED POINTS

Bench Wheels and Mounted points are used for sharpening, general purpose grinding and finishing.

Type A Bench Wheels: Vitrified Bond Aluminum Oxide general purpose wheels for most roughing and finishing operations. These wheels provide fast cutting action, along with a relatively good finish. For soft steels and tool steel.

Type GC Bench Wheels: Vitrified Bond Green Silicon Carbide abrasive grain for sharpening carbide tool bits and other carbide applications. They are cool cutting and provide an excellent finish.

BENCH WHEELS - TYPE A ALUMINUM OXIDE

GRINDING | FINISHING - Aluminum Oxide.
For rough off hand finishing of parts.
Includes Nested Bushings to fit 1/2", 5/8", 3/4" and 1" machines. Individually boxed.

Bench Wheels - Aluminum Oxide				
Dia. x Thickness x Hole	Coarse A46	Med. A60	Fine A80	Qty
6" x 3/4" x 1"	18001	18002	18003	1
6" x 1" x 1"	18004	18005	18006	1
7" x 1" x 1"	18007	18008	18009	1
8" x 1" x 1"	18010	18011	18012	1
10" x 1" x 1-1/4"	18013	18014	18015	1
12" x 1-1/2" x 1-1/4"	18016	18017	18018	1
Nylon Nested Bushings				
For Bench Wheels - to fit 1" to 1-1/2"		18031		1

BENCH WHEELS - TYPE GC

GRINDING | FINISHING -
Green Silicon Carbide.

For smoother finishing of tools. Includes Nested Bushings to fit 1/2", 5/8", 3/4" and 1" machines. Individually boxed.

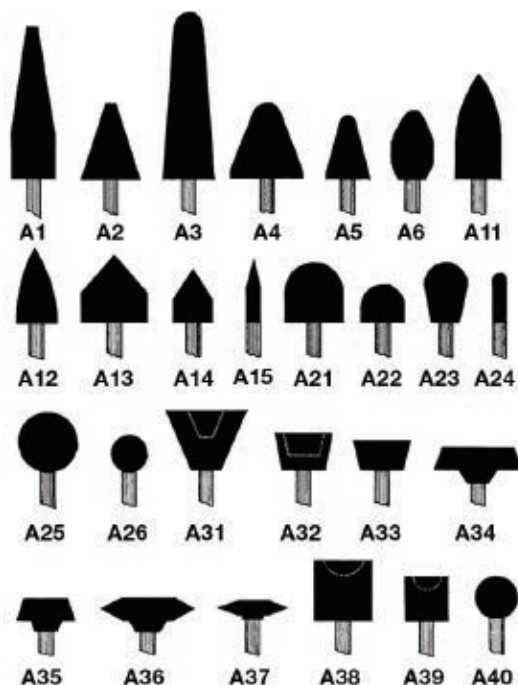


Bench Wheels - Silicon Carbide				
Dia. x Thickness x Hole	GC60	GC80	GC100	Qty
6" x 3/4" x 1"	18019	18020	18021	1
6" x 1" x 1"	18022	18023	18024	1
7" x 1" x 1"	18025	18026	18027	1
8" x 1" x 1"	18028	18029	18030	1

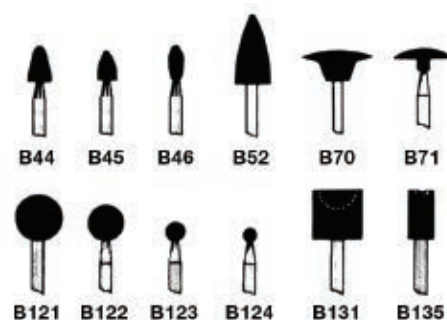
MOUNTED POINTS

**GRINDING |
CLEANING** - Brown
Aluminum Oxide
vitrified mounted
points are used for
grinding and finishing
of metal burrs and
edges.

Please enquire for
prices and availability.
Minimum 25 pcs. per
item.



"A" SHAPE



"B" SHAPE



"W" SHAPE



HAND BRICKS, STONES & STICKS / CARBIDE BURRS



HAND BRICKS, STONES AND STICKS

Fluted Rubbing Bricks have diagonal grooves that provide sharp edges, a clean shearing action and carry away debris material. Typically used for rubbing down concrete and removing mould marks. Combination Stones are used to sharpen metal edges. Dressing Sticks smooth the rugged surface of wheels.

RUBBING BRICKS

GRINDING | CLEANING - For rubbing down concrete, removing concrete flashing on joints or cleaning forms. Plastic handle is designed for extra comfort and safety.



Rubbing Bricks

With Handle	C24 Grit	Qty	Without Handle	C24 Grit	Qty
6" x 3" x 1"	21006	1	6" x 2" x 2"	21008	5
8" x 3-1/2" x 1-1/2"	21001	1	8" x 2" x 2"	21007	5

COMBINATION STONES

SHARPENING - Dual grit reshaping stones. Use Silicon Carbide for sharpening quickly, or an oil filled Aluminum Oxide for restoring a long lasting edge.



Combination Stones - Silicon Carbide and Aluminum Oxide

Size	Silicon Carbide - Course/Fine	Qty	Size	Aluminum Oxide - Course/Fine	Qty
6" x 2" x 1"	21002	1	6" x 2" x 1"	21004	1
8" x 2" x 1"	21003	1	8" x 2" x 1"	21005	1

DRESSING STICKS

SHARPENING - For smoothing rugged edges on various types of wheels.

White: For dressing Diamond and CBN wheels.

Black: Commonly used to dress conventional vitrified grinding wheels.



Dressing Sticks - White

Type / Size	Grade	Colour	Part #	Qty
Aluminum Oxide - 1" x 1" x 8"	A150	White	21015	1

Dressing Sticks - Black

Type / Size	Grade	Colour	Part #	Qty
Silicon Carbide - 1" x 1" x 6"	C24	Black	21012	1
Silicon Carbide - 8" x 2" x 1"	C24	Black	19033	1



CARBIDE BURRS

Solid carbide rotary burrs. Used in metal and non ferrous metal applications for grinding edges and contours. Available in a wide variety of shapes as well as special length shanks.



CARBIDE BURRS - DOUBLE CUT

GRINDING | DEBURRING - The most popular cut pattern for steel and stainless steel applications. The left hand crosscut produces smaller chips, providing better operator control and excellent finish.

CARBIDE BURRS - DOUBLE CUT

"A" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "A" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SA-1	1/4" X 5/8"	31400	1	SA-3	3/8" X 3/4"	31403	1	SA-5	1/2" X 1"	31407	1
SA-1L	1/4" x 1"	31401	1	SA-3L	3/8" x 1"	31404	1	SA-6	5/8" X 1"	31408	1
SA-2	5/16" X 3/4"	31402	1	SA-4	7/16" X 1"	31406	1	SA-7	3/4" X 1"	31409	1

"B" SHAPE, DOUBLE CUT CARBIDE BURRS with END CUT



ernö Carbide Burrs - Double Cut, "B" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SB-1	1/4" X 5/8"	31422	1	SB-3	3/8" X 3/4"	31425	1	SB-5	1/2" X 1"	31429	1
SB-1L	1/4" x 1"	31423	1	SB-3L	3/8" x 1"	31426	1	SB-6	5/8" X 1"	31430	1
SB-2	5/16" X 3/4"	31424	1	SB-4	7/16" X 1"	31428	1	SB-7	3/4" X 1"	31431	1

"C" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "C" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SC-1	1/4" X 5/8"	31444	1	SC-4	7/16" X 1"	31450	1	SC-11	1/8" x 1/2"	31455	1
SC-1L	1/4" x 1"	31445	1	SC-5	1/2" X 1"	31451	1	SC-12	1/8" X 5/8"	31456	1
SC-2	5/16" X 3/4"	31446	1	SC-6	5/8" X 1"	31452	1	SC-13	5/32" x 5/8"	31458	1
SC-3	3/8" X 3/4"	31447	1	SC-7	3/4" X 1"	31453	1	SC-14	3/16" X 5/8"	31460	1
SC-3L	3/8" x 1"	31448	1	SC-9	1" x 1"	31454	1				

"D" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "D" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SD-1	1/4" x 3/16"	31465	1	SD-5	1/2" x 1/2"	31469	1	SD-11	1/8" x 1/8"	31473	1
SD-2	5/16" x 5/16"	31466	1	SD-6	5/8" x 5/8"	31470	1	SD-12	3/16" x 3/16"	31475	1
SD-3	3/8" x 3/8"	31467	1	SD-7	3/4" x 3/4"	31471	1	SD-14	3/16" x 3/16"	31474	1
SD-4	7/16" x 7/16"	31468	1	SD-9	1" x 1"	31472	1				

"E" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "E" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SE-1	1/4" x 3/8"	31479	1	SE-5	1/2" x 7/8"	31481	1	SE-7	3/4" X 1"	31483	1
SE-3	3/8" x 5/8"	31480	1	SE-6	5/8" X 1"	31482	1				

"F" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "F" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SF-1	1/4" x 5/8"	31489	1	SF-4	7/16" x 1"	31491	1	SF-6	5/8" x 1"	31493	1
SF-3	3/8" x 3/4"	31490	1	SF-5	1/2" x 1"	31492	1	SF-7	3/4" x 1"	31494	1



CARBIDE BURRS - DOUBLE CUT

"G" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "G" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SG-1	1/4" X 5/8"	31504	1	SG-5	1/2" X 1"	31507	1	SG-7	3/4" X 1"	31509	1
SG-2	5/16" X 3/4"	31505	1	SG-6	5/8" X 1"	31508	1	SG-13	1/2" x 3/4"	31510	1
SG-3	3/8" X 3/4"	31506	1								

"H" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "H" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SH-1	1/4" x 5/8"	31516	1	SH-2	5/16" x 3/4"	31517	1	SH-5	1/2" x 1-1/4"	31518	1

"J" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "J" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SJ-1	1/4" x 3/16" x 60°	31525	1	SJ-5	1/2" x 7/16" x 60°	31527	1	SJ-7	3/4" x 11/16" x 60°	31529	1
SJ-3	3/8" x 5/16" x 60°	31526	1	SJ-6	5/8" x 9/16" x 60°	31528	1				

"K" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "K" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SK-1	1/4" x 1/8" x 90°	31535	1	SK-5	1/2" x 1/4" x 90°	31537	1	SK-7	3/4" x 3/8" x 90°	31539	1
SK-3	3/8" x 3/16" x 90°	31536	1	SK-6	5/8" x 5/16" x 90°	31538	1				

"L" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "L" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SL-1	1/4" x 5/8"	31545	1	SL-4	1/2" X 1-1/8"	31548	1	SL-6	5/8" X 1-5/16"	31550	1
SL-2	5/16" x 7/8"	31546	1	SL-5	5/8" x 1-3/16"	31549	1	SL-7	3/4" X 1-1/2"	31552	1
SL-3	3/8" X 1-1/16"	31547	1								

"M" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "M" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SM-1	1/4" x 1/2" x 22°	31557	1	SM-3	1/4" x 1" x 10°	31559	1	SM-5	1/2" x 7/8" x 28°	31561	1
SM-2	1/4" x 3/4" x 14°	31558	1	SM-4	3/8" x 5/8" x 28°	31560	1	SM-6	5/8" x 1" x 31°	31562	1

"N" SHAPE, DOUBLE CUT CARBIDE BURRS



ernö Carbide Burrs - Double Cut, "N" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SN-1	1/4" x 5/16" x 10°	31567	1	SN-4	1/2" x 1/2" x 16°	31569	1	SN-7	3/4" x 5/8" x 30°	31571	1
SN-2	3/8" x 3/8" x 13°	31568	1	SN-6	5/8" x 3/4" x 18°	31570	1				

CARBIDE BURRS - NON FERROUS

CARBIDE BURRS - NON FERROUS

GRINDING | DEBURRING - Also known as Alu-cut pattern. Very open, coarse cut for aggressive stock removal on aluminum, non ferrous materials, plastics and fiberglass. The open flutes resist loading on softer materials.



"A" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "A" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SA-1NF	1/4" x 5/8"	31576	1	SA-5NF	1/2" x 1"	31578	1	SA-6NF	5/8" x 1"	31579	1
SA-3NF	3/8" x 3/4"	31577	1								

"B" SHAPE, NON FERROUS CARBIDE BURRS with END CUT

ernö Carbide Burrs - Non Ferrous, "B" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SB-1NF	1/4" x 5/8"	31581	1	SB-3NF	3/8" x 3/4"	31582	1	SB-5NF	1/2" x 1"	31583	1

"C" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "C" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SC-1NF	1/4" x 5/8"	31586	1	SC-5NF	1/2" x 1"	31588	1	SC-6NF	5/8" x 1"	31589	1
SC-3NF	3/8" x 3/4"	31587	1								

"D" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "D" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SD-1NF	1/4" x 7/32"	31591	1	SD-5NF	1/2" x 7/16"	31593	1	SD-6NF	5/8" x 9/16"	31594	1
SD-3NF	3/8" x 5/16"	31592	1								

"E" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "E" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SE-3NF	3/8" x 5/8"	31596	1	SE-5NF	1/2" x 7/8"	31597	1	SE-6NF	5/8" x 1"	31598	1

"F" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "F" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SF-1NF	1/4" x 3/4"	31600	1	SF-5NF	1/2" x 1"	31602	1	SF-14NF	3/4" x 1-1/4"	31604	1
SF-3NF	3/8" x 3/4"	31601	1	SF-6NF	5/8" x 1"	31603	1				

"L" SHAPE, NON FERROUS CARBIDE BURRS

ernö Carbide Burrs - Non Ferrous, "L" Shape

Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty	Shape	Dia. x Length	Part #	Qty
SL-3NF	3/8" x 1-1/16"	31605	1	SL-5NF	5/8" x 1-3/16"	31607	1	SL-7NF	3/4" x 1-1/2"	31609	1
SL-4NF	1/2" x 1-1/8"	31606	1	SL-6NF	5/8" x 1-5/16"	31608	1				



6" DOUBLE CUT CARBIDE BURRS / CARBIDE BURR SETS

CARBIDE BURRS - DOUBLE CUT, 6" LENGTH

GRINDING | DEBURRING - Many common sizes available with extended 6" long shanks for hard to reach applications.



"A" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "A"

Shape	Dia. x Lgth x Shank	Part #	Qty
SA-1L6	1/4" x 5/8" x 6"	31614	1
SA-3L6	3/8" x 3/4" x 6"	31615	1
SA-5L6	1/2" x 1" x 6"	31616	1

"C" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "C"

Shape	Dia. x Lgth x Shank	Part #	Qty
SC-1L6	1/4" x 5/8" x 6"	31617	1
SC-3L6	3/8" x 3/4" x 6"	31618	1
SC-5L6	1/2" x 1" x 6"	31619	1
SC-7L6	3/4" x 1" x 6"	31706	1

"D" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "D"

Shape	Dia. x Lgth x Shank	Part #	Qty
SD-1L6	1/4" x 7/32" x 6"	31620	1
SD-3L6	3/8" x 5/16" x 6"	31621	1
SD-5L6	1/2" x 7/16" x 6"	31622	1
SD-7L6	3/4" x 3/4" x 6"	31613	1

"E" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "E"

Shape	Dia. x Lgth x Shank	Part #	Qty
SE-1L6	1/4" x 3/8" x 6"	31623	1
SE-3L6	3/8" x 5/8" x 6"	31624	1
SE-5L6	1/2" x 7/8" x 6"	31625	1

"F" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "F"

Shape	Dia. x Lgth x Shank	Part #	Qty
SF-1L6	1/4" x 5/8" x 6"	31626	1
SF-3L6	3/8" x 3/4" x 6"	31627	1
SF-5L6	1/2" x 1" x 6"	31628	1

"G" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "G"

Shape	Dia. x Lgth x Shank	Part #	Qty
SG-1L6	1/4" x 5/8" x 6"	31629	1
SG-3L6	3/8" x 3/4" x 6"	31630	1
SG-5L6	1/2" x 1" x 6"	31631	1

"H" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "H"

Shape	Dia. x Lgth x Shank	Part #	Qty
SH-2L6	5/16" x 3/4" x 6"	31632	1
SH-5L6	1/2" x 1-1/4" x 6"	31633	1

"L" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "L"

Shape	Dia. x Lgth x Shank	Part #	Qty
SL-1L6	1/4" x 5/8" x 6"	31634	1
SL-3L6	3/8" x 1-1/16" x 6"	31635	1

"M" SHAPE, 6" DOUBLE CUT CARBIDE BURRS



ernö 6" D/C Carbide Burrs - "M"

Shape	Dia. x Lgth x Shank	Part #	Qty
SM-1L6	1/4" x 1/2" x 6"	31636	1



CARBIDE BURR SETS

Our assortment of popular double cut burr sets with compact packaging is great for general applications.

CARBIDE BURRS, DOUBLE CUT - 5 PC.SET Part #31760

This set includes 5 standard shaped burrs with 3/8" and 1/2" cut diameters and 1/4" shanks.



D/C Carbide Burrs, 5 Pc. Set - Part # 31760

Tool	Description	Dia. x Length	Incl. Angle
SB-3	Cylinder with Endcut	3/8" x 3/4"	--
SC-5	Ball Nosed Cylinder	1/2" x 1"	--
SF-5	Ball Nosed Tree	1/2" x 1"	--
SG-3	Pointed Tree	3/8" x 3/4"	--
SL-4	Ball Nosed Cone	1/2" x 1-1/8"	14°

CARBIDE BURR SETS / MINIATURE CARBIDE BURRS

CARBIDE BURRS, DOUBLE CUT MINIATURE - 10 PC.SET Part #31762

This set includes a 10 piece set of established burrs with 1/8" cut diameters and 1/8" shanks.



CARBIDE BURRS, DOUBLE CUT - 10 PC.SET Part #31761

Our 10 piece set of standard shaped burrs includes 1/4" shanks and 3/8" and 1/2" cut diameters.



CARBIDE BURRS, 40 PC. COUNTER DISPLAY Part #31763

This display showcases 2 each of 20 burrs, with 5 shape configurations in 1/4", 5/16", 3/8" and 1/2" cut diameters and 1/4" shanks, in a secure package.



40 Pc. Carbide Burr Counter Display - Part # 31763

Tool	Description	Dia. x Length	Tool	Description	Dia. x Length	Incl. Angle
SB-1	Cylinder with Endcut	1/4" x 5/8"	SF-3	Ball Nosed Tree	3/8" x 3/4"	--
SB-2	Cylinder with Endcut	5/16" x 3/4"	SF-5	Ball Nosed Tree	1/2" x 1"	--
SB-3	Cylinder with Endcut	3/8" x 3/4"	SG-1	Pointed Tree	1/4" x 5/8"	--
SB-5	Cylinder with Endcut	1/2" x 1"	SG-2	Pointed Tree	5/16" x 3/4"	--
SC-1	Ball Nosed Cylinder	1/4" x 5/8"	SG-3	Pointed Tree	3/8" x 3/4"	--
SC-2	Ball Nosed Cylinder	5/16" x 3/4"	SG-5	Pointed Tree	1/2" x 1"	--
SC-3	Ball Nosed Cylinder	3/8" x 3/4"	SL-1	Ball Nosed Cone	1/4" x 5/8"	14°
SC-5	Ball Nosed Cylinder	1/2" x 1"	SL-2	Ball Nosed Cone	5/16" x 7/8"	14°
SF-1	Ball Nosed Tree	1/4" x 5/8"	SL-3	Ball Nosed Cone	3/8" x 1-1/16"	14°
SF-2	Ball Nosed Tree	5/16" x 3/4"	SL-4	Ball Nosed Cone	1/2" x 1-1/8"	14°

D/C Miniature Carbide Burrs, 10 Pc. Set - Part # 31762

Tool	Description	Dia. x Length	Incl. Angle
SA-43	Cylinder without Endcut	1/8" x 9/16"	--
SB-43	Cylinder with Endcut	1/8" x 9/16"	--
SC-42	Ball Nosed Cylinder	1/8" x 1/16"	--
SD-42	Ball	1/8" x 1/8"	--
SE-41	Oval	1/8" x 7/32"	--
SF-42	Ball Nosed Tree	1/8" x 1/2"	--
SG-44	Tree	1/8" x 1/2"	--
SH-41	Flame	1/8" x 1/4"	--
SL-41	Ball Nosed Cone	1/8" x 3/8"	14°
SM-42	Cone	1/8" x 7/16"	14°

D/C Carbide Burrs, 10 Pc. Set - Part # 31761

Tool	Description	Dia. x Length	Incl. Angle
SB-3	Cylinder with Endcut	3/8" x 3/4"	--
SB-5	Cylinder with Endcut	1/2" x 1"	--
SC-3	Ball Nosed Cylinder	3/8" x 3/4"	--
SC-5	Ball Nosed Cylinder	1/2" x 1"	--
SD-5	Ball	1/2" x 7/16"	--
SE-3	Oval	3/8" x 5/8"	--
SF-5	Ball Nosed Tree	1/2" x 1"	--
SG-3	Tree	3/8" x 3/4"	--
SG-5	Tree	1/2" x 1"	--
SL-4	Ball Nosed Cone	1/2" x 1-1/8"	14°

1/8" SHANK MINIATURE CARBIDE BURRS

Double Cut Miniature Carbide Burrs come in 1/8" shanks and many shapes and sizes and are designed for cleaning out material in a wide range of products including wood, plastics, stainless steel and other metals.



"A" SHAPE, MINIATURE DC CARBIDE BURRS



erno DC Mini Carbide Burrs "A"

Shape	Dia. x Length	Part #	Qty
SA-41	1/16" x 1/4"	31667	1
SA-42	3/32" x 7/16"	31668	1
SA-43	1/8" x 9/16"	31419	1

MINIATURE CARBIDE BURRS / HSS ANNULAR CUTTERS

"C" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "C"

Shape	Dia. x Length	Part #	Qty
SC-41	3/32" x 7/16"	31677	1
SC-42	1/8" x 9/16"	13461	1

"D" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "D"

Shape	Dia. x Length	Part #	Qty
SD-41	3/32" x 3/32"	31667	1
SD-42	1/8" x 1/8"	31668	1

"E" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "E"

Shape	Dia. x Length	Part #	Qty
SE-41	1/8" x 7/32"	31485	1

"F" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "F"

Shape	Dia. x Length	Part #	Qty
SF-41	1/8" x 1/4"	31690	1
SF-42	1/8" x 1/2"	31691	1

"L" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "L"

Shape	Dia. x Length	Part #	Qty
SL-41	1/8-14" x 1/2"	31555	1
SL-42	1/8-8" x 1/2"	31553	1

"M" SHAPE, MINIATURE DC CARBIDE BURRS



ernö DC Mini Carbide Burrs "M"

Shape	Dia. x Length	Part #	Qty
SM-41	1/8-12" x 3/8"	31564	1
SM-42	1/8-14" x 1/2"	31563	1
SM-43	1/8-7" x 5/8"	31566	1



HSS ANNULAR CUTTERS

High Speed Steel Annular Cutters are used for Magnetic Drill applications. Professional quality for cutting clean, burr-free holes. No predrilling required. **Other sizes available upon request.**



HSS ANNULAR CUTTERS - 1" LENGTH

High Speed Steel Annular Cutters - 1"

Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty
7/16" x 1"	34044	1	7/8" x 1"	34051	1	1-15/16" x 1"	34058	1	1-3/4" x 1"	34065	1
1/2" x 1"	34045	1	15/16" x 1"	34052	1	1-3/8" x 1"	34059	1	1-13/16" x 1"	34066	1
9/16" x 1"	34046	1	1" x 1"	34053	1	1-7/16" x 1"	34060	1	1-7/8" x 1"	34067	1
5/8" x 1"	34047	1	1-1/16" x 1"	34054	1	1-1/2" x 1"	34061	1	1-15/16" x 1"	34068	1
11/16" x 1"	34048	1	1-1/8" x 1"	34055	1	1-9/16" x 1"	34062	1	2" x 1"	34069	1
3/4" x 1"	34049	1	1-3/16" x 1"	34056	1	1-5/8" x 1"	34063	1	2-1/16" x 1"	34070	1
13/16" x 1"	34050	1	1-1/4" x 1"	34057	1	1-11/16" x 1"	34064	1	1" Pilot Pin	34098	1

HSS ANNULAR CUTTERS - 2" LENGTH

High Speed Steel Annular Cutters - 2"

Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty	Dia. x Length	Part #	Qty
7/16" x 2"	34071	1	7/8" x 2"	34078	1	1-15/16" x 2"	34085	1	1-3/4" x 2"	34092	1
1/2" x 2"	34072	1	15/16" x 2"	34079	1	1-3/8" x 2"	34086	1	1-13/16" x 2"	34093	1
9/16" x 2"	34073	1	1" x 2"	34080	1	1-7/16" x 2"	34087	1	1-7/8" x 2"	34094	1
5/8" x 2"	34074	1	1-1/16" x 2"	34081	1	1-1/2" x 2"	34088	1	1-15/16" x 2"	34095	1
11/16" x 2"	34075	1	1-1/8" x 2"	34082	1	1-9/16" x 2"	34089	1	2" x 2"	34096	1
3/4" x 2"	34076	1	1-3/16" x 2"	34083	1	1-5/8" x 2"	34090	1	2-1/16" x 2"	34097	1
13/16" x 2"	34077	1	1-1/4" x 2"	34084	1	1-11/16" x 2"	34091	1	2" Pilot Pin	34099	1



Excellent for cleaning, deburring and removing surface residues and finishes, as well as polishing and surface preparation prior to painting or plating. Stainless Steel wire brushes are usually designated with coloured side plates/cups. Stainless brushes are resistant against corrosion and high temperatures.

NOTE: Part Numbers that are indicated in **Red: 00000** are packaged in clear display clamshells. All others are supplied in industrial packaging.



STRINGER BEAD PIPELINE BRUSHES

CLEANING | DEBURRING | FINISHING - A specially designed brush for the pipeline industry. For cleaning, deburring and scale removal of welds.



OR



erno Stringer Bead Pipeline Brushes

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
4" x .020 x 5/8"-11	26900	20,000	10	4" x .020 x 5/8"-11	26901	20,000	10
4-1/2" x .020 x 5/8"-11	26902	15,000	5	4-1/2" x .020 x 5/8"-11	26903	15,000	5
5" x .020 x 5/8"-11	26904	12,500	5	5" x .020 x 5/8"-11	26905	12,500	5
6" x .020 x 5/8"-11	26906	12,500	5	6" x .020 x 5/8"-11	26907	12,500	5

STRAIGHT KNOT WIRE WHEEL BRUSHES - STANDARD TWIST

CLEANING | DEBURRING - Used to remove weld scale, rust, paint, slag, rubber residue and also for deburring.



OR



erno Straight Knot Wire Wheel Brushes - Standard Twist

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
4" x .020 x 5/8"-11	26908	20,000	1	4" x .020 x 5/8"-11	26909	20,000	5
4-1/2" x .020 x 5/8"-11	26910	15,000	5	4-1/2" x .020 x 5/8"-11	26911	15,000	5

STRAIGHT CRIMPED BENCH GRINDER WHEELS

CLEANING | DEBURRING - Used on standard bench top machines for rust and scale removal of any metal parts. Each wheel includes a Multibushing for reduce wheels to 1/2", 5/8" or 3/4".



erno Straight Crimped Bench Grinder Wheels

Size	STEEL	Max RPM	Qty	Size	STEEL	Max RPM	Qty
6" x .014 x 1"	52280	6,000	1	10" x .014 x 1"	52284	3,600	1
8" x .014 x 1"	52276	6,000	1				



WIRE WHEELS



NOTE: Part Numbers that are indicated in **Red: 00000** are packaged in clear display clamshells. All others are supplied in industrial packaging.

KNOT CUP WIRE WHEEL BRUSHES - STANDARD TWIST

CLEANING | DEBURRING - Used to remove weld scale, rust, paint, slag, rubber residue and also for deburring.



OR



ernö Knot Cup Wire Wheel Brushes - Standard Twist

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
2-3/4" x .020 x 5/8"-11	26912	12,500	1	2-3/4" x .020 x 5/8"-11	26913	12,500	1
4" x .020 x 5/8"-11	52271	9,000	1				

CRIMPED CUP WIRE WHEEL BRUSHES

CLEANING | DEBURRING - Used to remove paint, rust, dirt and scale. Also good for polishing and surface preparation.



OR



ernö Crimped Cup Wire Wheel Brushes

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
2-3/4" x .012 x 5/8"-11	52270	14,000	1	2-3/4" x .012 x 5/8"-11	52322	14,000	1
4" x .014 x 5/8"-11	26938	9,000	1	4" x .012 x 5/8"-11	52323	9,000	1
5" x .014 x 5/8"-11	26940	6,500	1				

KNOT WIRE WHEEL END BRUSHES - STANDARD TWIST, 1/4" SHANK

CLEANING | DEBURRING - For heavy duty use, preparing metal surfaces, removing weld scales, rust, paint, slag and concrete waste.



OR



ernö Knot Wire Wheel End Brushes - Standard Twist, 1/4" Shank

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
3/4" x .014 x 1/4"	26914	20,000	1	3/4" x .014 x 1/4"	26916	20,000	10
3/4" x .020 x 1/4"	26915	20,000	10	1" x .014 x 1/4"	26919	20,000	10
1" x .014 x 1/4"	26917	20,000	1	1-1/8" x .014 x 1/4"	26922	20,000	10
1" x .020 x 1/4"	26918	20,000	10				
1-1/8" x .014 x 1/4"	26920	20,000	10				
1-1/8" x .020 x 1/4"	26921	20,000	10				

CRIMPED END WIRE WHEEL BRUSHES, 1/4" SHANK

CLEANING | DEBURRING - For light duty use, preparing metal surfaces, removing weld scales, rust, paint, slag and concrete waste.



OR



ernö Crimped End Wire Wheel Brushes, 1/4" Shank

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
1/2" x .006 x 1/4"	26923	20,000	10	1/2" x .014 x 1/4"	26925	20,000	10
1/2" x .014 x 1/4"	26924	20,000	1	3/4" x .014 x 1/4"	26928	20,000	10
3/4" x .006 x 1/4"	26926	20,000	10	1" x .006 x 1/4"	26931	20,000	10
3/4" x .014 x 1/4"	26927	20,000	1	1-1/8" x .014 x 1/4"	26933	20,000	10
1" x .006 x 1/4"	26929	20,000	10				
1" x .014 x 1/4" a	26930	20,000	1				
1-1/8" x .014 x 1/4"	26932	20,000	10				



KNOTTED RADIAL WIRE WHEEL BRUSHES, 1/4" SHANK

CLEANING | DEBURRING - For hand held machines. Aggressive removal of surface rust.

ernö Knotted Radial Wheel Brushes, 1/4" Shank

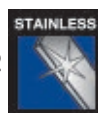
Size	STEEL	Max RPM	Qty
3" x .020 x 1/4"	52326	15,000	1

CRIMPED RADIAL WIRE WHEEL BRUSHES, 1/4" SHANK

CLEANING | DEBURRING - Used for removal of rust, paint and dirt. Also good for deburring, stripping, polishing, or applying scratch pattern.



OR



ernö Crimped Radial Wire Wheel Brushes, 1/4" Shank

Size	STEEL	Max RPM	Qty	Size	STAINLESS	Max RPM	Qty
2" x .014 x 1/4"	52274	15,000	1	2" x .012 x 1/4"	70273	15,000	10
3" x .012 x 1/4"	52256	15,000	1	3" x .012 x 1/4"	52285	15,000	1

LONG HANDLE WIRE SCRATCH BRUSHES

CLEANING | DEBURRING - For heavy duty use, preparing metal surfaces, removing weld scales, rust, paint, slag and concrete waste.



OR



Long Handle Wire Scratch Brushes

Size	STEEL	Qty	Size	STAINLESS	Qty
3" x 19"	26934	12	3" x 19"	26935	12

HAND HELD BRUSHES

APPLYING | TOUCH-UP - Brushes used to apply glues and coatings, or cut chip removal.



Hand Held Brushes

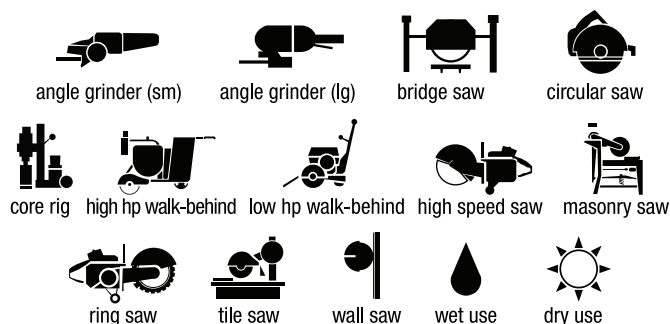
Type	Part #	Qty	Type	Part #	Qty
Acid Brush	52253	144	Chip/Paint Brush, 2" Wood Handle	52264	12
Chip/Paint Brush, 1-1/2" Wood Handle	52263	12	Chip/Paint Brush, 3" Wood Handle	52265	12



DIAMOND WHEELS / LARGE DIA. / CORE BITS

Diamond wheels provide precise and clean cuts, for superior ability grinding and shaping difficult to grind (DTG) materials. They are heavy duty and have a considerably longer life expectancy than standard wheels, making them a valuable investment. There are many forms of diamond wheels available, for a wide variety of applications.

The guide on the right shows what each wheel is appropriate for. Contact us for help with your selection.



LARGE DIAMETER BLADES

CONCRETE & MASONRY - Cured Concrete, Brick, Block

ES100 Series - Best Value    		
Size	Part #	Qty
14" x .125" x 1/20mm	DV1412ESI	1
1412ESI - 10 Pk with Counter Display	DV1412ESI-TENPK	1

Y100 Series    		
Size	Part #	Qty
12" x .125" x 1/20mm	DV1212ELY1-2	1
14" x .125" x 1/20mm	DV1412ELY1-2	1

Y110 Series    		
Size	Part #	Qty
16" x .125" x 1/20mm	DV1612EY1-2	1
18" x .125" x 1	DV1812EY1-2	1

ASPHALT - Asphalt, Green Concrete (longer life)

Y110 Series    		
Size	Part #	Qty
12" x .125" x 1/20mm	DV1212EY2-4T	1
14" x .125" x 1/20mm	DV1412EY2-4T	1
16" x .125" x 1/20mm	DV1612EY2-4T	1
18" x .125" x 1	DV1812EY2-4T	1

AP100 ALL PURPOSE - Cured Concrete, Abrasive Concrete, Green Concrete, Asphalt, Brick, Block

AP100 Series    		
Size	Part #	Qty
14" x .125" x 1/20mm	DV1412ELY2-AP	1



X200-AC ALL CUT RESCUE - Cured Concrete, W/Rebar, Angle Iron, Steel, Ductile Iron, PVC and much more

X200AC All Cut Rescue    		
Size	Part #	Qty
14" x .142" x 1/20mm	DV1414BEDUX2-AC2	1

X300 PREMIUM CORE BITS

14" BARREL LENGTH

- Hard Concrete, Brick, Reinforced Concrete, Concrete Block



X300 Premium Core Bits  					
Size	Part #	Qty	Size	Part #	Qty
3/4" x 5/8-11	DV00712HWHX2	1	3-1/2" x 1-1/4-7	DV03514JWHX2	1
1" x 5/8-11	DV01012HWHX2	1	4" x 1-1/4-7	DV04014JWHX2	1
1-1/2" x 1-1/4-7	DV01512JWHX2	1	4-1/2" x 1-1/4-7	DV04514JWHX2	1
2" x 1-1/4-7	DV02014JWHX2	1	5" x 1-1/4-7	DV05014JWHX2	1
2-1/2" x 1-1/4-7	DV02514JWHX2	1	6" x 1-1/4-7	DV06014JWHX2	1
3" x 1-1/4-7	DV03014JWHX2	1			

SMALL DIA. CUP & BLADE WHEELS / TILE BLADES

SMALL DIAMETER X100 VALUE CUP WHEELS

SINGLE ROW CUP

Faster, more aggressive grinding of concrete and masonry.



DOUBLE ROW CUP

Smoothest grinding of concrete and masonry

SINGLE TURBO CUP

Faster, more aggressive grinding of concrete and masonry.



DOUBLE TURBO CUP

Combination of faster grinding and smooth finish of concrete and masonry

X100 Row Cups

Size	Single Row	Double Row	Qty
4-1/2" x 5/8-11	DV45HDDSDX1	DV45HDDDDX1	1
5" x 5/8-11	DV05HDDSDX1	DV05HDDDDX1	1
7" x 5/8-11	DV07HDDSDX1	DV07HDDDDX1	1

X100 Turbo Cups

Size	Single Turbo	Double Turbo	Qty
4-1/2" x 5/8-11	DV45HDDGSX1	DV45HDDGDX1	1
5" x 5/8-11	DV05HDDGSX1	DV05HDDGDX1	1
7" x 5/8-11	DV07HDDGSX1	DV07HDDGDX1	1

SMALL DIAMETER BLADES

Y100 QUALITY SM. DIA. BLADE



Concrete, Brick, Block

Y101 QUALITY TURBO BLADE



Concrete, Brick, Block

ES100 ECONOMY TUCK PT. BLADE



Mortar, Brick, Block, Concrete

Y100 General Purpose Blade

Size	Part #	Qty
4-1/2" x .080 x 7/8-5/8	DV4508CDUY1-2	1
5" x .080 x 7/8-5/8	DV0508CDUY1-2	1
7" x .095 x 7/8-5/8	DV0709CDUY1-2	1

Y101 Turbo Blade

Size	Part #	Qty
4-1/2" x .080 x 7/8-5/8	DV4508CZY1-2	1
5" x .080 x 7/8-5/8	DV0508CZY1-2	1
7" x .095 x U/A	DV0709UZY1-2	1

ES100 Tuck Point Blade

Size	Part #	Qty
4-1/2" x .250 x 7/8-5/8	DV4525CDPX0-1	1
5" x .250 x 7/8-5/8	DV0525CDPX0-1	1
7" x .250 x 7/8-5/8	DV0725CDPX0-1	1

TILE BLADES

X100 CERAMIC VALUE BLADE



(Wet) Ceramic Tile

X300 PORCELAIN PREMIUM BLADE



(Wet) Porcelain, Hard Tile

X300 GLASS PREMIUM BLADE



(Wet) Glass Tile

X100 Ceramic Value Blade

Size	Part #	Qty
4" x .060 x 7/8-5/8	DV0406CTWX1	1
7" x .060 x 7/8-5/8	DV0706CTWX1	1
10" x .060 x 7/8-5/8	DV1006CTWX1	1

X300 Porcelain Premium Blade

Size	Part #	Qty
4" x .060 x 5/8	DV0406APWX3	1
7" x .060 x 5/8	DV0706APWX3	1
10" x .080 x 5/8	DV1008APWX3	1

X300 Glass Premium Blade

Size	Part #	Qty
4" x .050 x 5/8	0405AGWX3	1
7" x .050 x 5/8	0705AGWX3	1
10" x .050 x 5/8	1005AGWX3	1

BACK UP PADS



BACK UP PADS

Resin Fibre disc back up pads are available in smooth face and "air cooled" face, for use in all grinding and finishing applications. Hook and Loop and PSA back up pads come in various backing thicknesses for soft or firm sanding applications.



RESIN FIBRE BACK UP PADS - SMOOTH FACE

Standard style plastic Resin Fibre back up pads used in all grinding and finishing applications.

Resin Fibre Back Up Pads - Smooth Face

Dia. x Arbour	Part #	Qty	Dia. x Arbour	Part #	Qty
4" x 5/8"-11	10038	1	7" x 5/8"-11	10041	1
4-1/2" x 5/8"-11	10039	1	9" x 5/8"-11	10042	1
5" x 5/8"-11	10040	1	See below for Center Nut and Spanner Wrench		

RESIN FIBRE BACK UP PADS - "AIR COOLED" FACE

The slotted design of this Resin Fibre back up pad increases cool air flow between the disc and holder, reducing high heat build up to allow for prolonged disc life.



Resin Fibre Back Up Pads - "Air Cooled" Face

Dia. x Arbour	Part #	Qty	Dia. x Arbour	Part #	Qty
4" x 5/8"-11 Medium	10001	1	7" x 5/8"-11 Medium	10004	1
4-1/2" x 5/8"-11 Medium	10002	1	9" x 5/8"-11 Medium	10005	1
5" x 5/8"-11 Medium	10003	1	See below for Center Nut and Spanner Wrench		

CENTER NUT AND SPANNER WRENCH FOR RESIN FIBRE BACK UP PADS

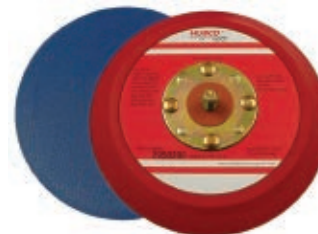
Center Nut and Spanner Wrench for Resin Fibre Back Up Pads (also shown above)

Item	Part #	Qty	Item	Part #	Qty
Center Nut - 5/8"-11	10006	1	Spanner Wrench	10007	1



PSA BACK UP PADS

Used for random orbital PSA backed abrasives.



PSA Back Up Pads

Dia. x Hole Pattern x Arbour	Part #	Qty	Dia. x Hole Pattern x Arbour	Part #	Qty
5" x 0 x 5/16"-24m	10032	1	6" x 0 x 5/16"-24m	10035	1
5" x 5 x 5/16"-24m	10033	1	6" x 6 x 5/16"-24m	10036	1
5" x 8 x 5/16"-24m	10034	1	6" x 8 x 5/16"-24m	10037	1



HOOK AND LOOP BACK UP PADS

Hook and loop pads are used for random orbital hook and loop backed abrasives.



Hook and Loop Back Up Pads

Dia. x Shank	Part #	Qty	Dia. x Hole Pattern x Arbour	Part #	Qty
2" x 1/4" (3/4" foam)	10024	1	5" x 8 x 5/16"-24m	10028	1
3" x 1/4" (3/4" foam)	10025	1	6" x 0 x 5/16"-24m	10029	1
Dia. x Hole Pattern x Arbour	Part #	Qty	6" x 6 x 5/16"-24m	10030	1
5" x 0 x 5/16"-24m	10026	1	6" x 8 x 5/16"-24m	10031	1
5" x 5 x 5/16"-24m	10027	1			

HOOK AND LOOP CONVERSION BACK UP PADS

Thin cloth with PSA coating on the back and hooks on the face side. Used to restore worn hook and loop faced pads for a fraction of the cost of new back up pads.



Hook and Loop Conversion Back Up Pads

Dia. x Hole Pattern	Part #	Qty	Dia. x Hole Pattern	Part #	Qty
5" x 0	10014	5	6" x 0	10017	5

HOOK AND LOOP INTERFACE BACK UP PADS

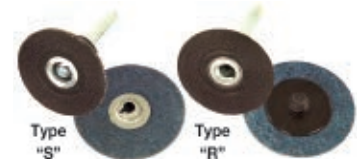
Cushioned hook and loop pads used soft contour sanding on random orbital sanders. Works well in chair sanding and where radius edges are sanded.

Hook and Loop Interface Back Up Pads

Dia. x Hole Pattern	Part #	Qty	Dia. x Hole Pattern	Part #	Qty	Dia. x Hole Pattern	Part #	Qty
5" x 0	10008	5	5" x 8	10010	5	6" x 0	10011	5

QUICK CHANGE LOCKING BACK UP PADS

Turn on locking disc holders are designed for "S" and "R" type discs.

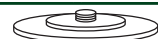


Locking Back Up Pads - Type "S"



Dia. x Arbour	"S" Type	Qty
1" x 1/4"	10091	10
1-1/2" x 1/4"	10045	10
2" x 1/4"	10046	10
3" x 1/4"	10047	10

Locking Back Up Pads - Type "R"



Dia. x Arbour	"R" Type	Qty
1" x 1/4"	10068	10
1-1/2" x 1/4"	10050	10
2" x 1/4"	10051	10
3" x 1/4"	10052	10

SURFACE CONDITIONING BACK UP PADS

Long hook design provides increased gripping action for surface conditioning discs.



Surface Conditioning Back Up Pads

Dia. x Arbour	Part #	Qty	Dia. x Arbour	Part #	Qty
4" x 5/8"-11	10053	1	5" x 5/8"-11	10055	1
4-1/2" x 5/8"-11	10054	1	7" x 5/8"-11	10056	1

MANDRELS



MANDRELS

Cone point mandrels are used to give support to cone points. Threaded mandrels, slotted discs mandrels, unitized wheel mandrels and other mandrel types are available for a wide variety of products, including thin cutting wheels and discs.



RUBBER DRUM MANDRELS

Designed exclusively for use with spiral bands. Balanced for maximum performance at high speed.



Rubber Drum Mandrels

Dia. x Length x Shaft	Part #	Qty	Dia. x Length x Shaft	Part #	Qty	Dia. x Length x Shaft	Part #	Qty
1/4" x 1/2" x 3/32"	14700	1	1/2" x 3" x 1/4"	12002	1	1-1/4" x 1" x 1/4"	12016	1
1/4" x 1/2" x 1/8"	14701	1	3/4" x 1/2" x 3/32"	12003	1	1-1/4" x 2" x 1/4"	12017	1
1/4" x 1/2" x 1/4"	14702	1	3/4" x 1/2" x 1/8"	12004	1	1-3/8" x 1/2" x 1/4"	12018	1
3/8" x 1/2" x 3/32"	14703	1	3/4" x 1/2" x 1/4"	12005	1	1-1/2" x 1/2" x 1/4"	12019	1
3/8" x 1/2" x 1/8"	14704	1	3/4" x 3/4" x 1/8"	12006	1	1-1/2" x 1" x 1/4"	12020	1
3/8" x 1/2" x 1/4"	14705	1	3/4" x 3/4" x 1/4"	12007	1	1-1/2" x 1-1/2" x 1/4"	12021	1
3/8" x 1" x 1/8"	14706	1	3/4" x 1" x 1/4"	12008	1	1-1/2" x 2" x 1/4"	12022	1
3/8" x 1" x 1/4"	14707	1	3/4" x 1-1/2" x 1/4"	12009	1	2" x 1" x 1/4"	12024	1
1/2" x 1/2" x 3/32"	14708	1	3/4" x 2" x 1/4"	12010	1	2" x 1-1/2" x 1/4"	12025	1
1/2" x 1/2" x 1/4"	14709	1	1" x 1/2" x 1/4"	12011	1	2" x 2" x 1/4"	12026	1
1/2" x 3/4" x 1/4"	14710	1	1" x 3/4" x 1/4"	12012	1	3" x 1" x 1/4"	12027	1
1/2" x 1" x 1/4"	14711	1	1" x 1" x 1/4"	12013	1	3" x 1-1/2" x 3/8"	12028	1
1/2" x 1-1/2" x 1/4"	14712	1	1" x 1-1/2" x 1/4"	12014	1	3" x 2" x 3/8"	12029	1
1/2" x 2" x 1/4"	12001	1	1" x 2" x 1/4"	12015	1	3" x 3" x 3/8"	12030	1

SLOTTED RUBBER DRUM MANDRELS

Slotted rubber drums use centrifugal force to grip spiral bands. Quick change over and excellent balanced wheels.



Slotted Rubber Drum Mandrels

Dia. x Length x Shaft	Part #	Max RPM	Qty	Dia. x Length x Shaft	Part #	Max RPM	Qty
3/4" x 1" x 1/4"	14716	10,000 - 12,000	1	1-1/2" x 1" x 1/4"	14717	6,000 - 10,000	1
1" x 1" x 1/4"	14715	10,000 - 12,000	1	2" x 1" x 1/4"	14718	4,500 - 7,500	1

CARTRIDGE ROLL MANDRELS

3/4" Cartridge Roll Length: Use 1/2" Pilot Length
1" Cartridge Roll Length: Use 3/4" Pilot Length



1-1/2" Cartridge Roll Length: Use 1" Pilot Length
2" Cartridge Roll Length: Use 1-1/2" Pilot Length

Cartridge Roll Mandrels

Pilot Dia. x Length	Shaft Dia. x Length	Part #	Qty	Pilot Dia. x Length	Shaft Dia. x Length	Part #	Qty
5/64" x 1"	1/8" x 1"	13001	1	1/8" x 1-1/2"	1/4" x 1-1/4"	13014	1
3/32" x 1"	1/8" x 1"	13002	1	1/8" x 1-1/2"	1/4" x 2"	13015	1
3/32" x 3/4"	1/4" x 1-1/4"	13003	1	1/8" x 2"	1/4" x 1-1/4"	13016	1
3/32" x 1"	1/4" x 1-1/4"	13004	1	3/16" x 3/4"	1/4" x 1-1/4"	13017	1
1/8" x 1/2"	1/8" x 1"	13005	1	3/16" x 1-1/2"	1/4" x 1-1/4"	13018	1
1/8" x 3/4"	1/8" x 1"	13006	1	1/4" x 3/4"	1/4" x 1-1/4"	13019	1
1/8" x 1"	1/8" x 1"	13007	1	1/4" x 1"	1/4" x 1-1/4"	13020	1
1/8" x 1-1/2"	1/8" x 1"	13008	1	1/4" x 1-1/2"	1/4" x 1-1/4"	13021	1
1/8" x 1/2"	1/4" x 1-1/4"	13009	1	1/4" x 2"	1/4" x 1-1/4"	13022	1
1/8" x 3/4"	1/4" x 1-1/4"	13010	1	5/16" x 3/4"	1/4" x 1-1/4"	13023	1
1/8" x 1"	1/4" x 1-1/4"	13011	1	5/16" x 1"	1/4" x 1-1/4"	13024	1
1/8" x 1"	1/4" x 6"	13012	1	5/16" x 1-1/2"	1/4" x 1-1/4"	13025	1
1/8" x 1"	1/4" x 6-1/2"	13013	1	5/16" x 2"	1/4" x 1-1/4"	13026	1

MANDRELS / MISC. ACCESSORIES

CUT OFF AND UNITIZED WHEEL MANDRELS

For use with cut off wheels and unitized wheels.



Cut Off and Unitized Wheel Mandrels

Arbour Hole	Max Wheel Width	Shank	Part #	Qty
3/16"	1"	1/4"	13037	1
1/4"	1/4"	1/4"	13038	1
1/4"	1/2"	1/4"	13039	1
1/4"	1"	1/4"	13040	1
3/8"	1/4"	1/4"	13041	1
1/4" + 3/8"	1/4"	1/4"	13042	1

THREADED MANDRELS

Use with threaded pads, wheels and discs.



Threaded Mandrels

Fits Eyelet	Length	Shank	Part #	Qty
3-48	3"	1/4"	13029	1
8-32	3"	1/4"	13030	1
1/4-20	3"	1/4"	13031	1

MISCELLANEOUS MANDRELS

For use with a variety of wheels, up to 1/2" - 3/4".



Miscellaneous Mandrels

Style	Arbour	Max. Material	Shank	Part #	Qty
PA-W-23	3/8"	3/4"	1/4"	13059	1
PA-W-24	1/2"	1/2"	1/4"	13060	1

MISCELLANEOUS ACCESSORIES

There are a vast number of accessory products available and too many to feature here. If you have a requirement that isn't listed in this section, please contact us. We'd be glad to source your needs!

RUBBER BLOCKS

Used to remove residue build up on sanding belts. Excellent for soft woods or metals that decrease belt life. Not for use on wide belt sanders.



Rubber Blocks

Size	Part #	Qty	Size	Part #	Qty	Size	Part #	Qty
1-1/2" x 1-1/2" x 8"	22000	1	2" x 2" x 8"	22001	1	2" x 2" x 12"	22002	1

PUMP SLEEVE HARDWARE

Replacement canvas and rubber sleeves, for use on inflatable drums.



Belt / Drum Size

Belt - W x L	Fits	Drum - Dia. x W
9" x 7-15/16"	>	2" x 9"
9" x 10-5/8"	>	3" x 9"
9" x 13-3/4"	>	4" x 9"
9" x 20"	>	6" x 9"
9" x 26-1/4"	>	8" x 9"

Canvas Sleeves

Size (Fits)	Part #	Qty
4" x 9" (9" x 13-3/4")	88907	1
6" x 9" (9" x 20")	88902	1
8" x 9" (9" x 26-1/4")	88889	1

Rubber Replacements

Size (Fits)	Part #	Qty
4" x 9" (9" x 13-3/4")	88909	1
6" x 9" (9" x 20")	88895	1
8" x 9" (9" x 26-1/4")	88910	1

MISC. ACCESSORIES / CONTACT WHEELS



PNEUMATIC DRUMS

The cushioned grinding increases the service life of belts by reducing heat build-up and allowing more flexibility. Fits 3-1/2" x 15-1/2" Sanding Belts.

Pneumatic Drums

Width x Dia. x Arbour	Part #	Max RPM	Max PSI	Qty
3-1/2" x 5" x 5/8-11	88926	4,000	5lb.	1

GRAPHITE ROLLS

Graphite rolls are used to reduce heat and friction on the underside of sanding belts. Works extremely well in stroke and edge sanding applications.



Graphite Rolls

Size	Part #	Qty	Size	Part #	Qty	Size	Part #	Qty
6" x 5 yds.	17005	1	6" x 10 yds.	17002	1	6" x 50 yds.	17004	1



CONTACT WHEELS

CONTACT WHEELS - RUBBER AND COTTON

A large variety of Contact Wheels are available for your sanding belt needs. Cotton Wheels are for soft and flexible grinding or polishing. Rubber Expander Wheels provide a tighter belt for sanding. Hard Rubber Wheels are for coarse grit belts.

Contact us to determine your requirements.



NOT FINDING THE ACCESSORY YOU NEED?

As with any tool, a coated abrasive is most effective when properly paired with the correct mandrel, backing pad or tool. At Rapid Abrasives, we offer a large variety of all abrasive related items, including back up pads for hook and loop or PSA discs, mandrels for grinding products, drums, rubber blocks, graphite coated canvases and more. We pride ourselves on offering not just the abrasives, but the tools that support them. If you can't find the accessory you need, please contact us. We are your Source for Coarse.



BUFFING / COTTON BUFFS / AIRWAY BUFFS & ACCESSORIES

STANDARD AND AIRWAY BUFFING WHEELS

Standard Cotton Buffing Wheels are a general purpose, used to polish and finish all types of surfaces, ferrous or non ferrous. Airway Buffing Wheels are made of cotton mounted to a steel ring centre to create pleats in the cotton surface. The pleats allow the buffing wheel to run cooler and polish longer than a standard Buff.

WHITE UNBLEACHED COTTON BUFFS - SOFT

Spiral sewn buffing wheels hold the plys stiffly together so that greater pressure can be applied when polishing. Can be used with any compound. For final finishing on brass, stainless steel, aluminum, bronze and cast iron.



White Unbleached Cotton Buffs - Soft											
Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty	Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty
6" x 1/2"	40	1/2"	3/8" Spiral	88974	1	8" x 1/2"	40	1/2"	3/8" Spiral	88975	1

Centre Hole 1/2" will fit 1/2" and 5/8" arbour holes. For 3/4" add size to end of part number.

WHITE UNBLEACHED COTTON BUFFS - LOOSE/EXTRA SOFT

This loosely sewn wheel is ideal for the final polish of soft and delicate metals, for a deep, lustrous shine. It's concentrically stitched, leaving the outer edge to provide a fine polishing surface. Perfect for stainless steel, chrome, gold or silver.

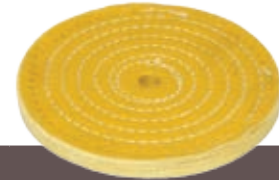


White Unbleached Cotton Buffs - Loose, Extra Soft											
Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty	Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty
6" x 1/2"	40	1/2"	1" Concentric	88976	1	8" x 1/2"	40	1/2"	1" Concentric	88977	1

Centre Hole 1/2" will fit 1/2" and 5/8" arbour holes. For 3/4" add size to end of part number.

YELLOW MILL TREAT BUFFS - LONGER LIFE/MORE AGGRESSIVE/STIFFER

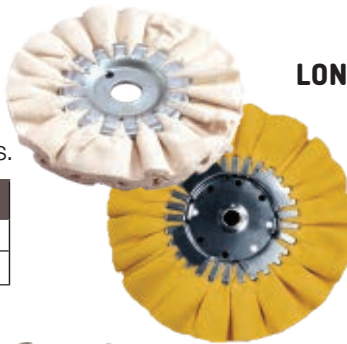
Medium to heavy cutting mill treated cloth for aluminum and stainless steel.



Yellow Mill Treat Buffs											
Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty	Dia. x Thickness	Ply	Arbour	Sew	Part #	Qty
6" x 1/2"	40	1/2"	1/4" Spiral	88978	1	8" x 1/2"	40	1/2"	3/8" Spiral	88979	1

WHITE AIRWAY BUFFS - SOFT, FLEXIBLE

Finishing of ferrous and non ferrous metals, marble, plastics and other materials.



White Airway Buffs				
Dia.	Ply	Arbour	Part #	Qty
8"	16	3"	88980	1

YELLOW AIRWAY BUFFS - LONGER LIFE/MORE AGGRESSIVE/STIFFER

Mill treated with yellow for an increased stiffness, to cut and color effectively.

White Airway Buffs				
Dia.	Ply	Arbour	Part #	Qty
8"	16	3"	88981	1

CENTRE PLATE FOR AIRWAY BUFFS

Press fit, reusable, with 3" centre holes.



Centre Plate for Airway Buffs		
Dia.	Part #	Qty
1/2"	88982	1
5/8"	88983	1
3/4"	88984	1

OUTER FLANGES FOR AIRWAY BUFFS

4" diameter with 3" centre holes.

Outer Flange for Airway Buffs		
Dia.	Part #	Qty (Pair)
1/2"	88987	1
5/8"	88988	1
3/4"	88989	1

BUFF RAKES/GREASE STICKS/FELT FLAP WHEELS

RAKES FOR BUFF DRESSING

Used to provide fluff or shape to buffing wheel face.



Rakes for Buff Dressing

Description	Part #	Qty	Description	Part #	Qty
Rake Handle and Rake	99515	1	Replacement Rake	99507	1

GREASE STICKS

Used to reduce sanding belt clogging in applications on non ferrous metals. Apply to running belts to lubricate and deter metals from sticking to belt surfaces.



Grease Sticks

Description	Size	Part #	Qty
Clear, Tube	1.5 lb. Tube	88942	1



POLISHING FLAP WHEELS, DISCS & ROLLS

Felt flap wheels replace cotton bobs, buffs, and solid points in polishing applications. Use with existing polishing compounds, pastes or rouges to produce up to a mirror finish on a variety of materials including stainless steel, carbon steel, aluminum, glass, plastics, marble and stone.



MOUNTED FELT POLISHING FLAP WHEELS

POLISHING - Soft wool felt flaps produce up to a mirror finish. Must be used with polishing paste or compound.



WENDT Mounted Felt Polishing Flap Wheels on 1/4" Shank

Dia. x Width	Soft, Flexible	Opt. RPM	Max. RPM	Qty	Dia. x Width	Soft, Flexible	Opt. RPM	Max. RPM	Qty
1" x 3/8"	49720	7,600	15,000	10	2" x 1"	49724	3,800	13,700	10
1" x 1"	49717	7,600	15,000	10	2" x 2"	49728	3,800	13,700	10
1-1/2" x 1"	49713	4,750	15,000	10	3" x 1"	49734	2,400	8,000	10
					3" x 2"	49738	2,400	8,000	10

MOUNTED FELT POLISHING FLAP WHEEL BRUSHES



WENDT Mounted Felt Polishing Flap Wheel Brushes on 1/4" Shank

Dia. x Width	Soft, Standard Flexibility	Opt. RPM	Max. RPM	Qty
2" x 1"	49742	3,800	13,700	10
2" x 2"	49746	3,800	13,700	10
3" x 1"	49750	2,400	8,600	10
3" x 2"	49754	2,400	8,600	10

POLISHING - Felt flaps are split lengthwise for even greater flexibility on irregular shapes and contours. Must be used with polishing paste or compound.



FELT FLAP WHEELS, FLAP DISCS & FLAP ROLLS

FELT POLISHING MINI FLAP WHEELS

POLISHING - For use in smaller, hard to reach detail polishing.
Must be used with polishing paste or compound.

 WENDT Felt Polishing Mini Flap Wheels on 1/8" Shank				
Dia. x Width	Soft - Standard Flexibility	Opt. RPM	Max. RPM	Qty
3/4" x 3/4"	49730	7,600	15,000	10
1" x 1/2"	49715	7,600	15,000	10
1" x 1"	49719	7,600	15,000	10



FELT POLISHING FLAP DISCS

POLISHING - Ideal for work on irregular or contoured surfaces.
Must be used with polishing paste or compound.

 WENDT Felt Polishing Flap Discs - Type 27				
Dia. x Arbour	Standard Flexibility	Opt. RPM	Max. RPM	Qty
4-1/2" x 7/8"	50136	1,650	10,000	5
4-1/2" x 5/8"-11	49890	1,650	10,000	5
5" x 7/8"	50140	1,520	8,500	5
5" x 5/8"-11	49893	1,520	8,500	5
7" x 7/8"	49861	1,100	5,500	5
7" x 5/8"-11	49862	1,100	5,500	5



FELT POLISHING UNMOUNTED FLAP WHEELS

POLISHING - Unique flap construction is flexible and runs cooler.
Must be used with polishing paste or compound.

 WENDT Felt Polishing Unmounted Flap Wheels				
Dia. x Width x Arbour	Standard Flap	Opt. RPM	Max. RPM	Qty
6" x 1" x 1"	49866	1,900 - 2,850	3,200	1
6" x 2" x 1"	49867	1,900 - 2,850	3,200	1
8" x 1" x 1"	49868	950 - 1,430	2,400	1



FELT POLISHING FLAP ROLLS

POLISHING - Unique flap construction is flexible and runs cooler.
Must be used with polishing paste or compound.

 WENDT Felt Polishing Flap Rolls			
Dia. x Width x Arbour	Standard	Max. RPM	Qty
4" x 2" x 3/4" Quad Keyway	49869	3,700	1
4" x 4" x 3/4" Quad Keyway	49870	3,700	1
4-1/4" x 2" x 5/8"-11	49776	3,700	1
4-1/4" x 4" x 5/8"-11	49780	3,700	1



FELT POLISHING MINI FLAP DISCS

POLISHING - For use in smaller, hard to reach detail polishing.
Must be used with polishing paste or compound.

 WENDT Felt Polishing Mini Flap Discs - Type "R"				
Dia.	Soft, Standard Flexibility	Opt. RPM	Max. RPM	Qty
2"	49863	3,800	19,100	10
3"	49864	2,500	12,700	10



FELT CARTRIDGE ROLLS / FELT BOBS

FELT CARTRIDGE ROLLS - STRAIGHT & FULL TAPER

POLISHING - The coiled construction gives you the advantage of always using clean felt by peeling off the top felt layer. Must be used with polishing paste or compound.

 WENDT Felt Cartridge Rolls						
FELT STRAIGHT CARTRIDGE ROLLS				MANDREL (x Shank Dia.)		
Dia. x Length x Pilot Hole	Medium	Max. RPM	Qty	1/8"	1/4"	Qty
5/16" x 1" x 1/8"	49871	10,000	20	49875	49876	1
1/2" x 1" x 1/8"	49872	8,000	20	49877	49878	1
1/2" x 1-1/2" x 1/8"	49873	8,000	10	49877	49878	1
FELT FULL TAPER CARTRIDGE ROLLS				MANDREL (x Shank Dia.)		
Dia. x Length x Pilot Hole	Medium	Max. RPM	Qty	1/8"	1/4"	Qty
1/2" x 1" x 1/8"	49874	8,000	20	49877	49878	1



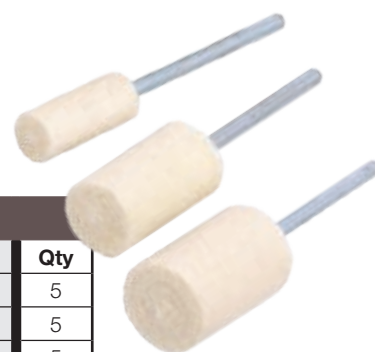
FELT BOBS

Felt bobs are made from the finest wool and materials for use with various profilers and reciprocating machines. Felt bobs can be used with diamond compound or polishing compounds to produce a high surface finish on all dies, moulds and more.

MANDREL MOUNTED FELT BOBS - CYLINDRICAL

POLISHING - Our medium density felt bobs are ideal for small areas and hard-to-reach spots. Use with pastes and buffing compounds for a perfect finish.

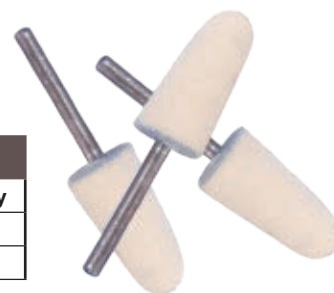
Mandrel Mounted Felt Bobs - Cylindrical						
Style	Density	Diameter	Length	Shank	Part #	Qty
B-2	Medium	1/4"	3/8"	1/8"	20300	5
B-5	Medium	1/2"	1/2"	1/8"	20301	5
B-11	Medium	1"	1"	1/4"	20302	5
B-15	Medium	1-1/4"	1"	1/4"	20303	5
B-18	Medium	1-1/2"	1-1/2"	1/4"	20304	5



MANDREL MOUNTED FELT BOBS - CONICAL

POLISHING - Our medium density felt bobs are ideal for small areas and hard-to-reach spots. Use with pastes and buffing compounds for a perfect finish.

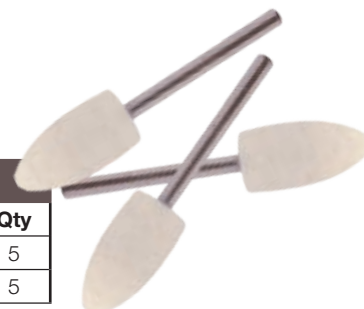
Mandrel Mounted Felt Bobs - Conical						
Style	Density	Diameter	Length	Shank	Part #	Qty
SB-1A	Medium	1/2"	1"	1/8"	20305	5
SB-1C	Medium	1"	2"	1/4"	20306	5



MANDREL MOUNTED FELT BOBS - BULLET

POLISHING - Our medium density felt bobs are ideal for small areas and hard-to-reach spots. Use with pastes and buffing compounds for a perfect finish.

Mandrel Mounted Felt Bobs - Bullet						
Style	Density	Diameter	Length	Shank	Part #	Qty
SB-3B	Medium	3/4"	1-1/2"	1/4"	20307	5
SB-3C	Medium	1"	2"	1/4"	20308	5



POLISHING COMPOUNDS

Buffing compounds are used with buffing and polishing wheels to increase the effectiveness of the wheel and help accomplish tasks more quickly. They come in all different types and colours, each uniquely suited to a different aspect of the buffing, cutting, and polishing process. Some are rougher and allow quick removal of scratches from various metal surfaces. Others are gentler and designed to provide a beautiful, shining finish to your work.

BUFFING BAR COMPOUNDS

Applied to buffing wheels to provide the abrasive required for your application. Choose the colour based on the application listed below.



Buffing Bar Compounds					
Colour	Description	Application	Size	Part #	Qty
Grey	Cut	Steel / Stainless / Aluminum / Copper	2.5 lbs., 2" x 2" x 10"	88923	1*
Tripoli	Cut/Colour	Aluminum and Non Ferrous Metals	2.5 lbs., 2" x 2" x 10"	88941	1*
Green	Cut/Colour	Steel	2.5 lbs., 2" x 2" x 10"	88919	1*
White	Polish	All Materials	2.5 lbs., 2" x 2" x 10"	88918	1*

*Priced per pound.

FELT COMPOUNDS & POLISHES

For use with all Wendt felt finishing products. Available in handy 1" x 5" sticks for sampling and small buffing jobs.



WENDT Felt Compounds and Polishes				
Size	Part #	Type	Colour	Qty
1" x 5"	49884	Emery	Grey	1
1" x 5"	49883	Tripoli	Tan	1
1" x 5"	49885	Stainless	Grey	1
1" x 5"	49886	White Rouge	White	1
1" x 5"	49888	Jeweller's Rouge	Red	1

WENDT Felt Compounds and Polishes Types		
Type	Colour	Application
Emery	Grey	Coarse buffing and removal of light scratches, light rust or corrosion from iron, steel and other metals.
Tripoli	Tan	Removes light scratches from metal and plastics. Mild cutting with good colouring.
Stainless	Grey	Fast cutting action. Good colouring. Gloss finish on steel, stainless, chrome, nickel, plastics, and more.
White Rouge	White	Creates a high gloss finish on non ferrous materials like aluminum and stainless steel.
Jeweller's Rouge	Red	Finest abrasive, for the finest finish on gold, silver and other precious metals.

GREASELESS COMPOUND BUFFING TUBES

Used to achieve a deep satin finish on all metals. and to prepare buffing work by removing deep scratches, parting lines, casting marks, orange peel and other imperfections.



Greaseless Compound Buffing Tubes							
Tube Wt.	Grit	Part #	Qty	Tube Wt.	Grit	Part #	Qty
3 lbs.	60*	88960	20	3 lbs.	220*	88967	20
3 lbs.	80**	88961	1	3 lbs.	240*	88968	20
3 lbs.	100*	88962	20	3 lbs.	280*	88969	20
3 lbs.	120*	88963	20	3 lbs.	320**	88970	1
3 lbs.	150**	88964	1	3 lbs.	400*	88971	20
3 lbs.	180**	88965	1	3 lbs.	600*	88972	20
3 lbs.	200*	88966	20				

*Priced per pound.

**Indicates most common grits, which are sold as individual tubes.

TECHNICAL INFORMATION

ABRASIVE TYPES

ALUMINUM OXIDE: A tough and durable man-made abrasive characterized by the long life and wear resistance of its cutting edges. It offers enormous penetrating strength, even at high speeds. **Applications:** *ferrous metals • hardwood • aluminum*

SILICON CARBIDE: The hardest and sharpest of the manufactured abrasives. Because of its extreme sharpness, the bluish-black abrasive grain permits fast stock removal and cool cut. **Applications:** *Non ferrous metals, i.e. brass, aluminum, and bronze • Non-metallics, i.e., glass, rubber, plastic and stone • Final finish on wood and stainless steel • Abrasive planing particle board • Cast iron • Fiberglass*

ZIRCONIA ALUMINA: An ultra-tough synthetic abrasive which provides a free, cool cut for high stock removal applications. It's tougher, but sharper than aluminum oxide, with a micro-crystalline structure which allows for controlled breakdown and self sharpening. This bluish-gray abrasive is available in coarse (24-120) grits only. **Applications:** *Heavy duty snagging and grinding of all ferrous and non ferrous metals • Abrasive planing of wood, plywood and particle board • Grinding fiberglass, rubber and plastics*

GARNET: Reddish brown in colour. This natural abrasive is medium hard and relatively sharp, but not as durable as man-made (synthetic) abrasives. **Applications:** *For use on wood only • Particularly good for soft sappy woods such as pine • Produces an excellent finish*

EMERY: A dark grey round shaped grain which tends to polish rather than abrade a work surface. **Applications:** *For polishing and cleaning metal only*

CROCUS: Iron Oxide is a very soft natural abrasive which is red in colour. **Applications:** *For fine polishing soft metals such as gold*

COATING TYPES

OPEN COAT: Refers to a coating in which 50% to 75% of the backing is covered by abrasive grain. There are voids between particles of grain which help reduce the effect of loading caused by sawdust or metal particles. Suitable for wood and plastic.

CLOSED COAT: Refers to a coating in which the entire surface of the backing is covered with abrasive grain, with no voids between particles. This is by far the most general coating in use and permits the greatest degree of stock removal and longest product life. Suitable for metal and some hard woods.

STORAGE CONDITIONS FOR COATED ABRASIVES

Temperature and humidity are the two most important factors influencing coated abrasive performance. Improper or inadequate storage can decrease its productive life by as much as 70%. Backings and adhesives are sensitive to climatic changes and will gain/lose moisture according to the relative humidity of their surroundings, causing permanent damage to the adhesive bond.

Excessive humidity may cause a softening of some types of adhesive bonds, so that it quickly fills and clogs, or loses its grain during use. Excessive dryness may cause brittleness, reduced flexibility and distortion of product shape. Constant levels of humidity and temperature should be maintained. Stockroom temperature should be 60 - 80°F and relative humidity between 35% and 50%. Cartons should be kept away from damp or cold walls and floor where they may absorb moisture.

Store coated abrasives away from heat sources. Belts which have been removed from the packing case should be rolled up and stood on edge on a clean shelf. Belts may be draped over a large cylinder, such as a gallon can, brake drum or flanged hanger of the type used for garden hose. NEVER hang a belt from a nail or peg – the backing will crease and the abrasive may crack.

SAFETY WARNING: Be sure that all operators and bystanders are wearing eye, face and body protection when operating equipment for use with coated abrasives. Read all safety warnings supplied with abrasive equipment. All guards must be in place.

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Lg. Dia. - AP100 All Purpose	CUT/GRIND	45	Threaded	ACCESSORIES	50
Lg. Dia. - Asphalt	CUT/GRIND	45	Rolls:		
Lg. Dia. - Masonry and Concrete	CUT/GRIND	45	Abrasive Cloth Shop	ABRASIVES	20
Lg. Dia. - X200-AC All Cut Rescue	CUT/GRIND	45	Floor Sanding for Drum Sanders	FLOOR SANDING	29
Sm. Dia. ES100 Economy Tuck Point Blade	CUT/GRIND	46	Foam Backed Cloth	ABRASIVES	20
Sm. Dia. X100 Cup Wheels - Db. Row Cup	CUT/GRIND	46	Graphite	ACCESSORIES	51
Sm. Dia. X100 Cup Wheels - Db. Turbo Cup	CUT/GRIND	46	Non-Woven	FINISHING	7
Sm. Dia. X100 Cup Wheels - Sg. Row Cup	CUT/GRIND	46	Perforated Foam Backed Paper	ABRASIVES	20
Sm. Dia. X100 Cup Wheels - Sg. Turbo Cup	CUT/GRIND	46	Premium Abrasive Cloth Shop	ABRASIVES	20
Sm. Dia. Y100 Quality Blade	CUT/GRIND	46	Safety Tread	ABRASIVES	20
Sm. Dia. Y101 Quality Turbo Blade	CUT/GRIND	46	Sheets:		
X100 Ceramic Value Tile Blade	CUT/GRIND	46	Crocus Cloth	ABRASIVES	22
X300 Glass Premium Tile Blade	CUT/GRIND	46	Drywall Screen - Silicon Carbide	ABRASIVES	22
X300 Porcelain Premium Tile Blade	CUT/GRIND	46	Emery Cloth	ABRASIVES	22
X300 Premium Core Bits - 14" Barrel	CUT/GRIND	45	Fileboard	ABRASIVES	23
Discs:			Finishing Paper - Aluminum Oxide	ABRASIVES	21
Buff & Blend Non-woven	FINISHING	8	For Drum Sanders	FLOOR SANDING	28
Edger for Disc Sanders	FLOOR SANDING	28	Garnet Paper	ABRASIVES	21
HD Satin Finishing QC - Type R	FINISHING	10	Hook & Loop Backed	ABRASIVES	22
Hook & Loop Film	ABRASIVES	15	Metal Cloth	ABRASIVES	22
Hook & Loop Paper	ABRASIVES	15	Non-Woven Hand Pads	FINISHING	7
Metallurgical Silicon Carbide Paper	ABRASIVES	16	PSA for Buff Sanders	FLOOR SANDING	28
Non-Woven Cleaning	FINISHING	8	Screen Cloth - Silicon Carbide	ABRASIVES	22
Non-Woven QC Cleaning - Type R	FINISHING	8	Stearate Paper - Silicon Carbide	ABRASIVES	21
PSA Paper on Roll	ABRASIVES	15	Waterproof Paper - Silicon Carbide	ABRASIVES	21
PSA Paper with Tabs	ABRASIVES	15	Specialties:		
PSA Resin Cloth - Aluminum Oxide	ABRASIVES	16	Felt Cartridge Rolls - Straight and Full Taper	BUFF/POLISH	54
PSA Resin Cloth - Zirconia	ABRASIVES	16	Flexible Sanding Pads	ABRASIVES	23
QC - Type R	ABRASIVES	13	Floor Sanding Pads	FLOOR SANDING	29
QC - Type S	ABRASIVES	13	Full Tapered Cartridge Rolls	ABRASIVES	26
Resin Fibre - Ceramic	ABRASIVES	14	Mandrel Mounted Felt Bobs - Bullet	BUFF/POLISH	55
Resin Fibre - Premium Aluminum Oxide	ABRASIVES	14	Mandrel Mounted Felt Bobs - Conical	BUFF/POLISH	55
Resin Fibre - Premium Zirconia	ABRASIVES	14	Mandrel Mounted Felt Bobs - Cylindrical	BUFF/POLISH	55
Resin Fibre - Silicon Carbide	ABRASIVES	14	Rubber Blocks	ACCESSORIES	50
Sanding for Orbital Sanders	FLOOR SANDING	29	Sanding Blocks and Dual Grit Sanding Blocks	ABRASIVES	23
Sanding Screen & Screen Pads	FLOOR SANDING	29	Sanding Sponge Pads	ABRASIVES	23
Surface Conditioning	FINISHING	6	Sanding Stars	ABRASIVES	27
Surface Conditioning QC - Type R	FINISHING	7	Spiral Bands - Aluminum Oxide	ABRASIVES	23
Surface Conditioning QC - Type S	FINISHING	7	Spiral Bands - Aluminum Oxide, Packaged	ABRASIVES	25
Trim-Kut Aluminum Oxide	ABRASIVES	14	Straight Cartridge Rolls	ABRASIVES	26
Unitized Finishing	FINISHING	10	Surface Conditioning Spiral Bands	FINISHING	7
Unitized Pre-polishing QC - Type R	FINISHING	9	Threaded Eyelet Stars	ABRASIVES	27
Unitized QC - Type R	FINISHING	9	Vonnegut Brushes and Holders	ABRASIVES	27
Flap Discs:			Vonnegut Loadings	ABRASIVES	27
"Big Boy" Zirconia	ABRASIVES	12	Wheels:		
Felt Polishing Mini	BUFF/POLISH	54	3/32" and 1/8" - Type 27 Steel/Stainless	CUT/GRIND	31
Fiberglass Backed	ABRASIVES	11	Comb- $\dot{e}$ 2.5mm Cut/Grind - Type 27 S/SS	CUT/GRIND	31
Mini with Type R Fastener	ABRASIVES	12	Convolute Metal Finishing	FINISHING	10
Premium Zirconia	ABRASIVES	11	Cut Off - Aluminum	CUT/GRIND	30
Surface Conditioning	FINISHING	8	Cut-Off .045 Stainless - Type 1/ Type 27	CUT/GRIND	30
Trimable, Plastic Backing	ABRASIVES	11	Deburring	FINISHING	10
Ultimate Ceramic	ABRASIVES	12	Grinding, High Alloy Steel - Type 27	CUT/GRIND	32
Flap Rolls:			Grinding, Stainless - Type 27	CUT/GRIND	32
Abrasive	FINISHING	5	Grinding, Steel - Type 27	CUT/GRIND	32
Felt Polishing	BUFF/POLISH	54	High Speed Gas Saw Blades, Steel/Concrete	CUT/GRIND	31
Interleaf Finishing	FINISHING	6	Low Horsepower Cut Off - Type 1 S/SS	CUT/GRIND	31
Non-Woven Finishing	FINISHING	6	Non-Woven Cleaning	FINISHING	8
Flap Wheels:			Reinforced Grinding	CUT/GRIND	32
Felt Polishing Mini	BUFF/POLISH	54	Sm. Dia. Cut Off - Type 1	CUT/GRIND	30
Felt Polishing Unmounted	BUFF/POLISH	54	Unitized Finishing	FINISHING	9
Interleaf Finishing	FINISHING	5	Wire Wheels:		
Interleaf Finishing - Unmounted	FINISHING	5	Crimped Cup Brushes	CUT/GRIND	43
Mandrel Mounted - Mini	FINISHING	4	Crimped End Brushes, 1/4" Shank	CUT/GRIND	44
Mandrel Mounted - Premium	FINISHING	3	Crimped Radial Brushes, 1/4" Shank	CUT/GRIND	44
Mandrel Mounted - Value	FINISHING	3	Knot Cup Brushes - Standard Twist	CUT/GRIND	43
Mounted Felt Polishing	BUFF/POLISH	53	Knot End Brushes - Standard Twist, 1/4" Shank	CUT/GRIND	43
Mounted Felt Polishing Brushes	BUFF/POLISH	53	Knotted Radial Brushes, 1/4" Shank	CUT/GRIND	44
Non-Woven Finishing	FINISHING	5	Long Handle Wire Scratch Brushes	CUT/GRIND	44
Non-Woven Finishing - Unmounted	FINISHING	6	Straight Crimped Bench Grinder Wheels	CUT/GRIND	42
Reducer Bushings	FINISHING	4	Straight Knot Wheel Brushes - Standard Twist	CUT/GRIND	42
Threaded	FINISHING	4	Stringer Bead Pipeline Brushes	CUT/GRIND	42

Rapid

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